



Designation: B 140/B 140M – 97^{ε2}

Standard Specification for Copper-Zinc-Lead (Red Brass or Hardware Bronze) Rod, Bar and Shapes¹

This standard is issued under the fixed designation B 140/B 140M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

ε¹ NOTE—Table 2 has been editorially corrected in March 2000.

ε² NOTE—Table 3 has been editorially corrected in December 2000.

1. Scope *

1.1 This specification establishes the requirements for copper-zinc-lead (leaded red brass or hardware bronze) rod, bar, and shapes of UNS Alloy Nos. C31400, C31600, and C32000 available for screw machine applications.

1.2 The values stated in inch-pound units or SI units are to be regarded separately as standard. Within the text, SI units are shown in brackets. The values in each system are not exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

2. Referenced Documents

2.1 ASTM Standards:

B 249 Specification for General Requirements for Wrought

Copper and Copper-Alloy Rod, Bar, Shapes and Forgings²

B 249M Specification for General Requirements for Wrought Copper and Copper-Alloy Rod, Bar, Shapes and Forgings [Metric]²

B 601 Practice for Temper Designations for Copper and Copper Alloys—Wrought and Cast²

B 846 Terminology for Copper and Copper Alloys²

E 8 Test Methods for Tension Testing of Metallic Materials³

E 8M Test Methods for Tension Testing of Metallic Materials [Metric]³

E 62 Test Methods for Chemical Analysis of Copper and Copper Alloys (Photometric Method)⁴

E 478 Test Methods for Chemical Analysis of Copper Alloys⁴

3. Terminology

3.1 For the definitions of general terms related to copper and

¹ This specification is under the jurisdiction of ASTM Committee B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.02 on Rod, Bar, Wire, Shapes and Forgings.

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² Annual Book of ASTM Standards, Vol 02.01.

³ Annual Book of ASTM Standards, Vol 03.01.

⁴ Annual Book of ASTM Standards, Vol 03.05.

copper alloys, refer to Terminology Standard B 846.

4. Ordering Information

4.1 Contracts or purchase orders for product to this specification should include the following information:

4.1.1 ASTM designation and year of issue,

4.1.2 Copper Alloy UNS No. designation (Section 1),

4.1.3 Temper designation (Section 7),

4.1.4 Quantity; total weight or length, or number of pieces of each temper, form, or alloy.

4.1.5 Dimensions—diameter, distance between parallel faces,

4.1.6 How furnished; specific lengths with or without ends, and

4.1.7 When product is purchased for agencies of the U.S. Government. (B 249 or B 249M).

4.2 The following options are available to this specification and should be specified in the contract or purchase order when required:

4.2.1 Heat identification or traceability details,

4.2.2 Certification (Specifications B 249 or B 249M), and

4.2.3 Mill Test Reports (Specification B 249 or B 249M).

5. Material and Manufacture

5.1 Material:

5.1.1 The starting material shall be cast billets, logs, or rods of Copper Alloy UNS Nos. C31400, C31600, or C32000 and shall be of such soundness and structure as to enable them to process into the desired product.

5.2 Manufacture:

5.2.1 The product shall be manufactured by such hot working, cold working, straightening, and annealing processing needed to produce a uniform wrought structure and obtain the properties specified in the purchase order or contract.

6. Chemical Composition

6.1 The material composition shall conform to the requirements of Table 1 for the Copper Alloy UNS No. specified in the ordering information.

*A Summary of Changes section appears at the end of this standard.

TABLE 1 Chemical Requirements

Element	Composition, %		
	Copper Alloy UNS No.		
	C31400	C31600	C32000
Copper	87.5 to 90.5	87.5 to 90.5	83.5 to 86.5
Lead	1.3 to 2.5	1.3 to 2.5	1.5 to 2.2
Iron, max	0.10	0.10	0.10
Nickel	0.7 max	0.7 to 1.2	0.25 max
Zinc	remainder	remainder	remainder
Phosphorus	...	0.04 to 0.10	...

6.1.1 These compositional limits do not preclude the presence of other elements. When required, limits may be established and analysis required for unnamed elements by agreement between the supplier and the purchaser.

6.2 For copper alloys in which zinc is specified as the remainder, either copper or zinc may be taken as the difference between the sum of all elements analyzed and 100 %. When copper is so determined, that difference value shall conform to the requirements given in Table 1.

6.3 When all elements listed in Table 1 for the Copper Alloy UNS No. prescribed in the ordering information are determined, the sum of results shall be 99.6 % minimum.

7. Temper

7.1 Tempers, as defined in Practice B 601, available to this specification are O60 (soft anneal), H02 (half-hard), and H04 (hard).

8. Mechanical Property Requirements

8.1 Tensile Requirements:

8.1.1 Product available to this specification shall conform to the requirements specified in Table 2 (customary units) or Table 3 (SI units) for the Copper Alloy UNS No. specified in the ordering information when tested in accordance with Test Methods E 8 or E 8M.

9. Dimensions, Mass and Permissible Variations

9.1 Refer to the appropriate paragraphs in Specifications B 249 or B 249M with particular reference to the following tables:

9.2 Diameter or Distance Between Parallel Surfaces:

9.2.1 *Rod*—Refer to Table 1 for round, hexagonal and octagonal rod.

9.2.2 *Bar*—Refer to Table 8 for thickness and Table 10 for width.

9.3 *Lengths*—Refer to Tables 13 and 14.

9.4 *Straightness*—Refer to Table 16.

9.5 *Shapes*—The dimensional tolerances for shapes shall be agreed upon between the manufacturer or supplier and the purchaser, and shall be specified in the order or purchase contract.

10. Test Methods

10.1 Chemical Analysis:

10.1.1 The material composition shall, in case of dispute, be determined as follows:

Element	ASTM Test Method
Copper	E 478
Lead	E 478, atomic absorption
Iron	E 478
Nickel	E 478, photometric
Phosphorus	E 62
Zinc	E 478, titrimetric

11. General Requirements

11.1 The following sections of Specifications B 249 or B 249M constitute a part of this specification:

- 11.1.1 Terminology,
- 11.1.2 Materials and Manufacture,
- 11.1.3 Workmanship, Finish and Appearance,
- 11.1.4 Sampling,
- 11.1.5 Number of Tests and Retests,
- 11.1.6 Specimen Preparation,
- 11.1.7 Test Methods,
- 11.1.8 Significance of Numerical Limits,
- 11.1.9 Inspection,
- 11.1.10 Rejection and Rehearing,
- 11.1.11 Certification,
- 11.1.12 Test Reports (Mill),
- 11.1.13 Packaging and Package Marking, and
- 11.1.14 Supplemental Requirements.

11.2 In addition, when a section with a title identical to one

TABLE 2 Tensile Requirements

Copper Alloy UNS No.	Temper Designation		Diameter or Distance Between Parallel Surfaces, in.	Width, in.	Tensile Strength, min, ksi ^A	Yield Strength at 0.5 % Extension Under Load, min, ksi ^A	Elongation in 4 × Diameter or Thickness of Specimen min, % ^B	
	Standard	Former						
C31400, C32000 C31400, C31600, C32000	O60	soft anneal	all forms	all sizes	...	35	10	
	H02	half hard	rod:	...	50	30	7	
			round, hexagonal, and octagonal	1/2 and under	...	45	27	10
C31600	H04	hard	bar:	over 1	...	40	25	12
			rectangular and square	1 and under	2 and under	40	25	12
			rod:	over 1	over 2	40 ^C	25 ^C	12 ^C
			round, hexagonal, and octagonal	2 and under	...	60	50	6
			bar:	1 and under	2 and under	60	50	6
			rectangular and square					

^Aksi = 1000 psi.

^BIn any case, a minimum gage length of 1 in. shall be used.

^CIn the case of bars either over 1 in. in thickness or over 2 in. in width, or both, these values shall apply.

TABLE 3 Tensile Requirements

Copper Alloy UNS No.	Temper Designation		Diameter or Distance Between Parallel Surfaces, mm	Width, mm	Tensile Strength, min MPa	Yield Strength at 0.5 % Extension Under Load, min, MPa	Elongation ^A min, %	
	Standard	Former						
C31400, C32000	O60	Soft anneal	all forms	all sizes	...	240	70	25
C31400, C31600, C32000	HO2	half hard	rod:					
			round, hexagonal, and octagonal	12 and under	...	345	205	7
				over 12 to 25	...	310	185	10
			bar:	over 25	...	275	170	12
C31600	H04	hard	rectangular and square	25 and under	50 and under	275	170	12
			rod:	over 25	over 50	170 ^B	275 ^B	12 ^B
			round, hexagonal, and octagonal	50 and under	...	415	345	6
			bar:	25 and under	50 and under	415	345	6
			rectangular and square					

^A Elongation values are based on a gage length of 5.65 times the square root of the area for dimensions greater than 2.5 mm.

^B In the case of bars either over 25 mm in thickness or over 50 mm in width, or both, these values shall apply.

12. Keywords

of those referenced in 11.1 appears in this specification, it contains additional requirements that supplement those which appear in Specification B 249 or B 249M.

12.1 hardware bronze; hardware bronze rod; hardware bronze shapes; leaded brass shapes; leaded red brass bar; leaded red brass rod

SUMMARY OF CHANGES

This section identifies the principle changes to this specification that have been incorporated since the 1992 issue as follows:

1. Combined customary in.-lb and SI unit specifications into a single document.
2. Scope section revised to accommodate the combining of the two documents.
3. Referenced Documents section has been expanded.
4. Ordering Information section has been expanded.
5. General Requirements section has been completely changed.
6. Material and Manufacturing section has been expanded.
7. Chemical Composition section has been reworded to clarify the intent.
8. Other changes made to conform to the ASTM Form and Style guidelines.

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