



Designation: **B 99/B 99M – 9601**

Standard Specification for Copper-Silicon Alloy Wire for General Applications¹

This standard is issued under the fixed designation B 99/B 99M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification establishes the requirements for round, rectangular, and square wire for general applications other than for electrical transmission cable. The alloys involved are UNS Nos. C65100 and ~~UNS No. C65500~~.

1.2 Units—The values stated in inch-pound units or SI units are to be regarded separately as standard. Within the text, SI units are shown in brackets. The values stated in each system ~~are~~ may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the ~~specification~~ standard.

2. Referenced Documents

2.1 *ASTM Standards:*

¹ This specification is under the jurisdiction of ASTM Committee ~~B-5~~ B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.02 on Rod, Bar, Wire, Shapes, and Wire Rod Forgings.

Current edition approved ~~Oct. 10, 1996~~ 2001. Published ~~December 1996~~ August 2001. Originally published as B 99 – 35T. Last previous edition B 99 – 93~~6~~.

***A Summary of Changes section appears at the end of this standard.**

- B 250 Specification for General Requirements for Wrought Copper-Alloy Wire²
B 250M Specification for General Requirements for Wrought Copper-Alloy Wire [Metric]²
~~B 601 Practice 601 Classification for Temper Designations for Copper and Copper-Alloys—Wrought and Cast~~
~~B 846 Terminology for Copper and Copper Alloys²~~
~~E 628 Test Methods for Chemical Analysis Tension Testing of Copper and Copper-Alloys (Photometric Methods) Metallic Materials³~~
~~E 478M Test Methods for Tension Testing of Metallic Materials (Metric)³~~
~~E 62 Test Methods for Chemical Analysis of Copper and Copper-Alloys (Photometric Methods)⁴~~
~~E 112 Test Methods for Determining the Average Grain Size³~~
~~E 478 Test Methods for Chemical Analysis of Copper Alloys⁵~~

3. Terminology

~~3.1 For the definition~~ General Requirements

~~3.1 The following sections of general terms related to copper~~ Specification B 250 or B 250M constitute a part of this specification.

~~3.1.1 Terminology,~~

~~3.1.2 Materials and copper alloys refer to Terminology B 846.~~

~~3.2 Definition~~ Manufacture,

~~3.1.3 Workmanship, Finish, and Appearance,~~

~~3.1.4 Sampling,~~

~~3.1.5 Number of Term Specific to This Standard:~~

~~3.2.1 unaided eye—permits the use~~ Tests and Retests,

~~3.1.6 Specimen Preparation,~~

~~3.1.7 Test Methods,~~

~~3.1.8 Significance of corrective optical lenses necessary~~ Numerical Limits,

~~3.1.9 Inspection,~~

~~3.1.10 Rejection and Rehearing,~~

~~3.1.11 Certification,~~

~~3.1.12 Mill Test Report,~~

~~3.1.13 Packaging and Package Marking, and~~

~~3.1.14 Supplementary Requirements.~~

~~3.2 In addition, when a section with a title identical to obtain normal vision, that referenced in 3.1 appears in this specification,~~ it contains additional requirements which supplement those that appear in Specification B 250 or B 250M.

4. Ordering Information

~~4.1 Contracts or purchase orders for product to this specification should include~~

~~4.1 Include the following information in orders for product:~~

~~4.1.1 ASTM designation and year of issue,~~

~~4.1.2 Copper Alloy UNS No.,~~

~~4.1.3 Temper designation (Section 6);~~

~~4.1.3 Temper,~~

~~4.1.4 Dimensions (diameter, distance between parallel surfaces, width, and thickness),~~

~~4.1.5 How furnished (coil, reel, specific lengths, etc.); and~~

~~4.1.6 When and so forth),~~

~~4.1.6 Total weight of each size, and~~

~~4.1.7 When product is purchased for agencies of the U.S.-G government.~~

~~4.2 The following options are available to this specification and should be specified in the contract or purchase order when required:~~

~~4.2.1 Heat identification or traceability details,~~

~~4.2.2 Certification,~~

~~4.2.3 Mill test reports, and~~

~~4.2.4 Special packaging and package markings.~~

5. Chemical Composition

~~5.1 The material composition shall conform to the~~ chemical compositional requirements of in Table 1 for the Copper Alloy UNS

² Annual Book of ASTM Standards, Vol 02.01.

³ Annual Book of ASTM Standards, Vol 03.051.

⁴ Annual Book of ASTM Standards, Vol 03.05.

⁵ Annual Book of ASTM Standards, Vol 03.06.

TABLE 1 Chemical Requirements

	Composition, % max	
	Copper Alloy UNS No.	
	C65100	C65500
Copper (incl silver)	remainder	remainder
Lead	0.05	0.05
Iron	0.8	0.8
Zinc	1.5	1.5
Manganese	0.7	0.50–1.3
Silicon	0.8–2.0	2.8–3.8
Nickel	...	0.6

No. designation specified in the ordering information.

5.1.1 These compositional limits do not preclude the presence of other elements. When required, limits may be established and analysis required for unnamed elements by agreement between the supplier manufacturer and the purchaser.

5.2 Copper listed as the remainder is the difference between the sum of results for all elements determined and 100 %.

5.3 When all elements listed in Table 1 for the Copper Alloy UNS No. prescribed in the ordering information are determined, the sum of results shall be 99.5 % min.

6. Temper

6.1 Tempers, as defined in Practice Classification B 601, available under this specification are O61 (annealed), H00 (1/8 hard), H01 (1/4 hard), H02 (1/2 hard), H04 (full hard), and H08 (spring).

6.1.1 Product made to H04 (full hard) temper is generally not available in sizes larger than ~~1/2~~ 0.500 in. (12 mm) [12 mm] in diameter or distance between parallel faces.

6.1.2 Product made to H08 (spring) temper is generally not available in sizes larger than ~~1/4~~ 0.250 in. (6 mm) [6 mm] in diameter or distance between parallel faces.

7. Grain Size for Annealed Temper

7.1 Grain size shall be the standard requirement for all product in annealed temper.

7.2 The average grain size of O61 (annealed) temper wire shall not exceed 0.040 mm, but the wire must be completely recrystallized.

7.3 Acceptance or rejection based upon grain size shall depend only on the average grain size of test specimens taken from each of two sample portions and each specimen shall be within the limits prescribed in 7.2 when determined in accordance with Test Methods E 112.

8. Mechanical Property Requirements

~~7.8.1 Tensile Strength Requirements:~~

~~7.1.1 The product of the Copper Alloy UNS No. specified in the ordering information~~

~~8.1.1 Product furnished under this specification shall conform to the tensile requirements of prescribed in Table 2 for the prescribed temper.~~

~~7.2 Grain Size Requirements:~~

~~7.2.1 The average grain size of O61 (annealed) temper wire shall not exceed 0.040 mm but the wire must be completely recrystallized.~~

~~8.~~, when tested in accordance with Test Methods E 8 or E 8M.

9. Performance Requirements

~~8.9.1 Bending Requirements:~~

~~8.9.1.1 Wire in sizes up to 0.250 in. [6 mm] inclusive produced to this specification shall be capable of being bent or wrapped one full turn (360°) around its own diameter, or distance between parallel faces, without developing cracks or other flaws visible to the unaided eye on the outside surface of the bend.~~

NOTE 1—Test specimens that include brazed or welded areas shall not be used for bend test purposes.

9. Dimensions and Permissible Variations

~~9.1 The tolerances for diameter or distance between parallel surfaces of wire shall be as prescribed in Specification B-250 or B-250M as follows:~~

~~9.1.1 Copper Alloy UNS No. C65100—Table 1.~~

~~9.1.2 Copper Alloy UNS No. C65500—Table 2.~~

TABLE 2 Mechanical Requirements

Temper		Tensile Strength		Elongation in 2 in. [50 mm] min % , for Wire Over-in. 0.500 in. [12.0 mm] in Diameter
Standard	Name	ksi	MPa	
Copper Alloy UNS No. C65100				
O61	annealed	38–55		40
O61	annealed	38–55	260–380	40
H00	eighth-hard	50–65	[345–450]	20
H00	eighth-hard	50–65	345–450	20
H01	quarter-hard	60–75		15
H01	quarter-hard	60–75	415–515	15
H02	half-hard	75–95	[515–655]	10
H02	half-hard	75–95	515–655	10
H04	hard ^A	90–110	[620–760]	8
H04	hard ^A	90–110	620–760	8
H08	spring ^B	100 min	[690 min]	6
H08	spring ^B	100 min	690 min	6
Copper Alloy UNS No. C65500				
O61	annealed	55–70		47
O61	annealed	55–70	380–485	47
H00	eighth-hard	62–78	[425–540]	28
H00	eighth-hard	62–78	425–540	28
H01	quarter-hard	72–90	[495–620]	18
H01	quarter-hard	72–90	495–620	18
H02	half-hard	90–110		10
H02	half-hard	90–110	620–760	10
H04	hard ^A	115–135	[790–930]	6
H04	hard ^A	115–135	790–930	6
H08	spring ^B	130 min	[900 min]	4
H08	spring ^B	130 min	900 min	4

^AHard (H04) temper is not generally available in sizes over 0.500 in. [12.0 mm].

^BSpring (H08) temper is not generally available in sizes over 0.250 in. [6.0 mm].

10. Dimensions, Mass, and Permissible Variations

10.1 The dimensions and tolerances for product described in this specification shall be as specified in Specification B 250 or B 250M with particular reference to the following tables in those specifications:

10.1.1 Diameter or Distance Between Parallel Surfaces:

10.1.1.1 Copper Alloy UNS No. C65100—Table 1.

10.1.1.2 Copper Alloy UNS No. C65500—Table 2.

10.1.2 Thickness:

10.1.2.1 Copper Alloy UNS No. C65100—Table 3.

10.1.2.2 Copper Alloy UNS No. C65500—Table 4 of B 250 or Table 3 of B 250M.

10.1.3 Width:

10.1.3.1 Copper Alloy UNS No. C65100—Table 5 of B 250 or Table 4 of B 250M.

10.1.3.2 Copper Alloy UNS No. C65500—Table 6 of B 250 or Table 4 of B 250M.

11. Test Methods

10.1.1 Chemical Analysis:

~~10.1.1 Material composition shall,~~

11.1.1 Composition shall be determined, in case of dispute, ~~be determined~~ as follows:

Element	Test Methods
Element	Methods
Copper	E 478
Phosphorus	E 62
Silicon	E 62
Lead	E 478 (AA)
Iron	E 478
Zinc	E 478 (Titrametric)
Zinc	E 478 (titrametric)
Fin	E 478 (photometric)
Nickel	E 478 (photometric)
Manganese	E 62

10.1.2 Test method(s) to be followed for the determination of elements ~~required by~~ resulting from contractual or purchase order agreement shall be as agreed upon between the manufacturer or supplier and the purchaser.

11. General Requirements

11.1 The following sections of Specification B-250 or B-250M constitute a part of this specification.

- 11.1.1 Terminology;
- 11.1.2 Materials and Manufacture;
- 11.1.3 Workmanship, Finish, and Appearance;
- 11.1.4 Sampling;
- 11.1.5 Number of Tests and Retests;
- 11.1.6 Specimen Preparation;
- 11.1.7 Test Methods;
- 11.1.8 Significance of Numerical Limits;
- 11.1.9 Inspection;
- 11.1.10 Rejection and Rehearing;
- 11.1.11 Certification;
- 11.1.12 Test Report (Mill);
- 11.1.13 Packaging and Package Marking; and
- 11.1.14 Supplementary Requirements.

11.2 In addition, when a section with a title identical to that referenced in 11.1 appears in this specification, it contains additional requirements which supplement those that appear in Specification B-250 or B-250M.

12. Keywords

12.1 copper-silicon alloy wire; general purpose wire; non-electrical wire; UNS C65100 wire; UNS C65500 wire

SUPPLEMENTARY REQUIREMENTS

This section identifies

SUMMARY OF CHANGES

Committee B05 has identified the principle location of selected changes to this specification that have been incorporated standard since the 1993 last issue as follows:

- ~~(1) Combined customary inch-lb. and SI unit specifications into a single document.~~
- ~~(2) Scope section revised to accommodate (B 99/B 99M – 96) that may impact the combining use of the two documents.~~
- ~~(3) Referenced Documents section has been expanded.~~
- ~~(4) Ordering this standard.~~
- (1) Ordering Information section has been added.
- ~~(5) Terminology section has changed for clarity.~~
- (2) Tolerance references have been added.
- (6) General Requirements section has added for square and rectangular wire.
- (3) Chemical analysis test methods have been updated.
- ~~(74) Other changes made to conform to the ASTM Form and Style guidelines.~~

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