



Standard Test Method for Determination of Silica in Manganese Ores, Iron Ores, and Related Materials by Gravimetry¹

This standard is issued under the fixed designation E 247; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of silica in iron ores, iron ore concentrates and agglomerates, and manganese ore in the concentration range from 0.5 to 15 %.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 1193 Specification for Reagent Water²

E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method³

E 877 Practice for Sampling and Sample Preparation of Iron Ores⁴

E 882 Guide for Accountability and Quality Control in the Chemical Analysis Laboratory⁴

3. Summary of Test Method

3.1 The sample is fused with sodium peroxide in a zirconium crucible. The melt is leached with water and dissolved in hydrochloric acid. Silica is separated by double dehydration with perchloric acid. The two precipitates are combined, ignited, and weighed. The silica is volatilized by treatment with hydrofluoric and sulfuric acids and the residue weighed.

4. Significance and Use

4.1 This test method is intended to be used for compliance with compositional specifications for silica content. It is assumed that all who use these procedures will be trained analysts capable of performing common laboratory procedures skillfully and safely. It is expected that work will be performed

in a properly equipped laboratory and that proper waste disposal procedures will be followed. Appropriate quality control practices must be followed such as those described in Guide E 882.

5. Interferences

5.1 This test method is written for iron and manganese ores containing less than 0.25 % of fluorine. None of the elements normally found in iron ores or in manganese ores interfere with this test method.

6. Apparatus

6.1 *Zirconium Crucible* (50-mL capacity).

6.2 *Platinum Filter Cone*.

7. Reagents

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specification are available.⁵ Other grades may be used, provided it is first ascertained that the reagent is of sufficient high purity to permit its use without lessening the accuracy of the determination.

7.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water as defined by Type I of Specification D 1193.

7.3 *Hydrochloric Acid* (sp gr 1.19)—Concentrated hydrochloric acid (HCl).

7.4 *Hydrochloric Acid* (1 + 49)—Mix 1 volume of concentrated HCl (sp gr 1.19) with 49 volumes of water.

7.5 *Hydrofluoric Acid* (48%)—Concentrated hydrofluoric acid (HF).

7.6 *Perchloric Acid* (70%) (HClO_4).

7.7 *Sodium Peroxide Powder* (Na_2O_2).

7.8 *Sulfuric Acid* (1 + 1)—Carefully pour 1 volume of

¹ This test method is under the jurisdiction of ASTM Committee E-1 on Analytical Chemistry for Metals, Ores, and Related Materials and is the direct responsibility of Subcommittee E01.02 on Ores, Concentrates, and Related Metallurgical Materials.

Current edition approved April 10, 1996. Published June 1996. Originally published as E 247 – 64 T. Last previous edition E 247 – 95.

² *Annual Book of ASTM Standards*, Vol 11.01.

³ *Annual Book of ASTM Standards*, Vol 14.02.

⁴ *Annual Book of ASTM Standards*, Vol 03.06.

⁵ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

concentrated sulfuric acid (H₂SO₄, sp gr 1.84) into 1 volume of water.

8. Sampling and Sample Preparation

8.1 *Sampling*—The gross sample shall be collected and prepared in accordance with Practice E 877.

8.2 *Sample Preparation*—The laboratory sample shall be pulverized to pass a No. 100 (150-μm) sieve.

NOTE 1—To facilitate decomposition, some ores, such as specular hematite, require grinding to pass a No. 200 (75-μm) sieve.

8.3 *Sample Weight*—Weigh approximately (within ±25 mg) an amount of test sample specified as following:

Content of Silica, %	Weight of Test Sample, g
Less than 2	1.0
2 and over	0.5

9. Procedure

9.1 Transfer the test sample to a small, dry weighing bottle and place in a drying oven. Dry iron ore samples at 110°C and manganese ore samples at 120°C for 1 h. Cap the bottle and cool to room temperature in a desiccator. Momentarily release the cap to equalize pressure and weigh the capped bottle to the nearest 0.1 mg. Repeat the drying and weighing until there is no further weight loss. Transfer the test sample to a zirconium crucible and reweigh the capped bottle to the nearest 0.1 mg. The difference between the two weights is the weight of the test sample. Add 4 g of sodium peroxide into the crucible. Mix with a stainless steel spatula.

9.2 Fuse the contents over a low flame on a Meker burner, swirling the crucible. When the contents begin to melt, increase the heat to cherry red. Swirl until a clear melt solidifies evenly on the sides of the crucible. Cool for 1 to 2 min and place into a 250-mL beaker. Cover with a watchglass. Cautiously add 10 to 15 mL of water into the crucible. When the reaction ceases, empty the crucible contents and crucible rinsings into the beaker. Add 25 mL HCl by means of the crucible. Finally, rinse and police crucible with water and add rinsings to the beaker. Heat to a boil to obtain a complete and clear solution. Cool for 1 to 2 min. Add 25 mL of HClO₄. Cover with a watchglass and heat to dense white fumes in the perchloric acid fume hood. Fume for 15 to 20 min. Cool for 1 to 2 min. Add 50 mL of water containing 2 mL HCl (7.3) and heat the contents to dissolve soluble salts. Filter through a fine-textured paper with the aid of paper pulp and a platinum filter cone using suction. Wash filter 5 times with hot HCl (1 + 49) (7.4) and then 10 times with hot water, to remove all perchlorates (see Note 2). Reserve the filtrate. Transfer filter paper and residue to a platinum crucible.

NOTE 2—The residue must be washed free of perchlorates to prevent possible loss of residue by deflagration during the ignition.

9.3 Add 10 mL of HClO₄ to the reserved filtrate. Cover with a watchglass and take to dense white fumes and continue fuming for 15 to 20 min. Cool for 1 to 2 min. Add 50 mL of water containing 2 mL of HCl (7.3). Heat the contents to dissolve soluble salts. Filter through a fine-textured paper with the aid of paper pulp and a platinum cone using suction. Wash 5 times with hot HCl (1 + 49) (7.4) and then 10 times with hot water (Note 2). Combine the filter and residue with the

reserved filter paper and residue in the platinum crucible.

9.4 Ignite crucible and contents at 500°C for 1 h and then at 1000°C for 30 min. Cool in a desiccator. After 20 min, weigh.

9.5 Add 6 drops of H₂SO₄ (1 + 1) (7.8) to moisten the contents of the crucible. Add 5 mL of HF. Cautiously and slowly heat to the absence of SO₃ fumes. Ignite the residue in a muffle furnace at 1000°C for 10 min. Cool in a desiccator. After 20 min, weigh. The difference in weight is the weight of the silica.

TABLE 1 Statistical Summary^A

Sample ^B	Certified Concentration, %	Average Determination, %	Standard Deviation	
			Within-Laboratory	Between-Laboratories
Iron Ore				
NBS 692	10.14	10.10	0.038	0.080
NBS 27F	4.17	4.13	0.036	0.052
NBS 693	3.87	3.86	0.044	0.045
NBS 690	3.71	3.66	0.029	0.064
Manganese Ore				
NBS 25C	2.36	2.34	0.036	0.074
Pooled standard deviations ^C			0.037	0.064

^A Calculations based on Practice E 691. Since there were only three cooperating laboratories, no projection is made to determine repeatability or reproducibility values.

^B Each concentration represents a different kind of iron ore.

^C Root mean square of individual standard deviations.

10. Blank Determination

10.1 Perform a blank determination using the same amount of reagents and performing the same operations described in the test procedure.

11. Calculation

11.1 Calculate the percentage of silica as follows:

$$\text{Silica, \%} = [(A - B)/C] \times 100$$

where:

A = silica in test sample, g,

B = silica in blank, g, and

C = test sample weight, g.

12. Precision and Bias ⁶

12.1 *Precision*—Table 1 indicates the precision of the test method as determined by Practice E 691, but not extended to obtaining either the repeatability or reproducibility statistic since there were only duplicate determinations made by three cooperating laboratories. (Although one laboratory made quadruplicate analyses on the manganese ore, it was treated as if they were only duplicates.)

12.2 *Bias*—There was no significant bias in the determinations using samples that were all NIST certified reference materials.

13. Keywords

13.1 agglomerates; analytical procedures; concentrates; gravimetric silica; iron ore; manganese ore; silica

⁶ Supporting data are available from ASTM Headquarters. Request RR: E16-1005.

 **E 247**

The American Society for Testing and Materials takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org).