This document is not an ASTM standard and is intended only to provide the user of an ASTM standard an indication of what changes have been made to the previous version. Because it may not be technically possible to adequately depict all changes accurately, ASTM recommends that users consult prior editions as appropriate. In all cases only the current version of the standard as published by ASTM is to be considered the official document.



Designation: E 1523 – 9703

Standard Guide to Charge Control and Charge Referencing Techniques in X-Ray Photoelectron Spectroscopy¹

This standard is issued under the fixed designation E 1523; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This guide acquaints the XPS user with the various charge control and charge shift referencing techniques that are and have been used in the acquisition and interpretation of X-ray photoelectron spectroscopy (XPS) data from surfaces of insulating specimens and provides information needed for reporting the methods used to customers or in the literature.

1.2 This guide is intended to apply to charge control and charge referencing techniques in XPS and is not necessarily applicable to electron-excited systems.

1.3 SI units are standard unless otherwise noted.

1.4 This standard does not purport to address all of the safety problems, concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 ASTM Standards:

¹ This guide is under the jurisdiction of ASTM Committee E⁴² on Surface Analysis and is the direct responsibility of Subcommittee E⁴².03 on Auger Electron Spectroscopy and X-ray Photoelectron Spectroscopy.

Current edition approved Sept. May 10, 1997. 2003. Published July 1998. 2003. Originally published as E 1523 – 93. approved in 1993. Last previous edition approved in 1997 as E 1523 – 93. 97.

∰ E 1523 – 9703

E 673 Terminology Relating to Surface Analysis²

E 902 Practice for Checking the Operating Characteristics of X-Ray Photoelectron Spectrometers²

E 1078 Guide for Specimen Handling in Auger Electron Spectroscopy, X-Ray Photoelectron Spectroscopy, and Secondary Ion Mass Spectrometry²

E 1829 Guide for Specimen Preparation and Mounting in Surface Analysis²

3. Terminology

3.1 Definitions:

3.1.1 See Terminology E 673 for definitions of terms used in X-ray photoelectron spectroscopy.

3.1.2 Symbols

BE	Binding energy, in eV
BE _{corr}	Corrected binding energy, in eV
\underline{BE}_{meas}	Measured binding energy, in eV
\underline{BE}_{ref}	Reference binding energy, in eV
$\underline{BE}_{meas, ref}$	Measured Binding energy, in eV, of a reference line
FWHM	Full width at half maximum amplitude of a peak in the photoelectron
	spectrum above the background, in eV
XPS	X-ray photoelectron spectroscopy
$\frac{\text{XPS}}{\Delta_{\text{corr}}}$	Correction energy, to be added to measured binding energies for
	charge correction, in eV

4. Overview of Charging Effects

4.1 For insulating specimen surfaces, the emission of photoelectrons following X-ray excitation may result in a buildup of a positive surface charge. This positive surface charge changes the surface potential thereby shifting the measured energies of the photoelectron peaks to higher binding energy. This binding energy shift may reach a nearly steady-state value of between 2 and 5 eV for spectrometers equipped with nonmonochromatic X-ray sources. The surface potential charge and the resulting binding energy shift is, generally, larger for spectrometers equipped with monochromatic X-ray sources because of the, generally, lower flux of low-energy electrons impinging on the specimen surface. This lower flux arises because focused, monochromatic X-ray beams irradiate only a portion of the specimen and not other nearby surfaces (for example, the specimen holder) that are sources of low-energy electrons. The absence of an X-ray window in many monochromatic X-ray sources (or a greater distance of the specimen from the X-ray window) also eliminates another source of low-energy electrons.

4.2 The amount of induced surface charge, its distribution across the specimen surface, and its dependence on experimental conditions are determined by several factors including specimen composition, homogeneity, magnitude of surface conductivity, total photoionization cross-section, surface topography, spacial distribution of the exciting X-rays, and availability of neutralizing electrons. Charge buildup is a well-studied $(1, 2)^3$, three dimensional phenomenon that occurs along the sample surface and into the material. The presence of particles on or different phases in the specimen surface may result in an uneven distribution of charge across the surface, a phenomenon known as differential charging. Charge buildup may also occur at phase boundaries or interface regions within the depth of the sample that is impacted by x-ray radiation. Some specimens undergo time-dependent changes in the level of charging because of electron, X-ray, or thermal damage or because of volatilization. Such specimens may never achieve steady-state potentials.

4.3 Several techniques have been developed for the purpose of controlling charge buildup and the subsequent changes in surface potential in order to obtain meaningful and reproducible data from insulating specimens. These techniques are employed during the data acquisition and are discussed in 7.1.

4.4 Several techniques have been developed for the purpose of correcting the binding energy shifts that result from surface charging. These corrections are performed after the data has been accumulated and are discussed in 7.2.

4.5 The use of the various charge control or charge referencing techniques described in this guide may depend on the available instrument as well as the specimen being analyzed.

5. Significance and Use

5.1 The acquisition of chemical information from variations in the energy position of peaks in the XPS spectrum is of primary interest in the use of XPS as a surface analytical tool. Surface charging acts to shift spectral peaks independent of their chemical relationship to other elements on the same surface. The desire to eliminate the influence of surface charging on the peak positions and peak shapes has resulted in the development of several empirical methods designed to assist in the interpretation of the XPS peak positions, determine surface chemistry, and allow comparison of spectra of conducting and nonconducting systems of the same element. It is assumed that the spectrometer is generally working properly for non-insulating specimens (see Practice E 902).

5.2 No ideal method has been developed to deal with surface charging (3, 4). For insulators, an appropriate choice of any control or referencing system will depend on the nature of the specimen, the instruments, and the information needed. The appropriate use

² Annual Book of ASTM Standards, Vol 03.06.

³ The boldface numbers given in parentheses refer to a list of references at the end of the text.

∰ E 1523 – 97<u>03</u>

of charge control and referencing techniques will result in more consistent, reproducible data. Researchers are strongly urged to report both the control and referencing techniques that have been used, the specific peaks and binding energies used as standards (if any), and the criteria applied in determining optimum results so that the appropriate comparisons may be made.

6. Apparatus

6.1 One or more of the charge compensation techniques mentioned in this guide may be employed in virtually any XPS spectrometer.

6.2 Some of the techniques outlined require special accessory apparatus, such as electron flood sources or a source for evaporative deposition.

6.3 Certain specimen mounting procedures, such as mounting the specimen under a fine metal mesh (1)(5), can enhance electrical contact of the specimen with the specimen holder, or reduce the amount of surface charge buildup. This and other methods of specimen mounting to reduce static charge are described in detail in Guide E 1078 and Guide E 1829.

7. Procedures

7.1 The methods described here involve charge control (the effort to control the buildup of charge at a surface or to minimize its effect), charge referencing (the effort to determine a reliable binding energy despite buildup of charge), or some combination of the two. For charge control, peak shape is the most important parameter to consider. Correcting the peak position is accomplished separately using an appropriate charge referencing technique. In some circumstances the Auger parameter can provide chemical information without the need to resort to surface potential corrections.

7.1.1 Methods to Control Surface Potential:

7.1.1.1 *Electron Flood Gun* (2-5)($\underline{6-9}$)—Use low-energy electron flood guns to stabilize the static charging of insulators examined by XPS (3)($\underline{7}$), in particular when monochromatized X-rays are employed. Optimum operating conditions, for example, filament position, electron energy, and electron current, depend upon the orientation of the electron flood gun with respect to the specimen and upon the particular design of the electron flood gun and must, in general, be determined by the user. Use low-electron energies (usually 10 eV or less) to maximize the neutralization effect and reduce the number of electron bombardment-induced reactions. A metal screen placed on or above the specimen can help ($\underline{6,7}$)(10,11).

7.1.1.2 *Ultraviolet Flood Lamp* (8)(12)—Ultraviolet radiation can also produce low-energy electrons (for example, from the specimen holder) that may be useful in neutralizing specimen charging.

7.1.1.3 Specimen Heating—For a limited number of specimens, heating can increase the electrical conductivity of the specimen, thus decreasing charging (2).

7.1.1.4 Specimen Biasing—Applying a low-voltage bias (-10 to + 10 V) to the specimenElectrical Connection—

<u>7.1.1.4.1 Grounding and-observing the changes in the binding energies enhanced conduction path</u>—Surrounding of various peaks can be used insulating materials with a conducting material has been a common approach to learn about minimizing the electrical contact of charge build up on samples. This can mean masking a specimen (or parts of a specimen) solid sample with the specimen holder. Peaks in XPS spectrum that shift when the bias is applied are from a conducting regions of the specimen. Other peaks aperture, grid or foil or mounting particles on a conducting foil or tape (2).

<u>7.1.1.4.2</u> Isolation from insulating regions may not shift nearly as much ground—For some materials, or mixtures of materials with different electrical conductivity, differential charging can be interpreted accordingly. occur. This method phenomenon can sometimes verify that the peaks being be used for charge referencing (for example, Au 4f or C 1s) are behaving in to obtain information about the same manner as the peaks of interest from the specimen (1,8,9). For nonuniform or composite (nonconducting) specimens, sample (13, 14) and can sometimes be minimized (and a variety of charge shifts may more uniform sample potential can be observed upon biasing, achieved) by isolating the specimen from ground.

7.1.1.5 <u>Biasing</u>—Applying a low-voltage bias (-10 to +10 V) to the specimen and observing the changes in the binding energies of various peaks can be used to learn about the electrical contact of a specimen (or parts of a specimen) with the specimen holder. Peaks in XPS spectrum that shift when the bias is applied are from conducting regions of the specimen. Other peaks from insulating regions may not shift nearly as much or at all and can be interpreted accordingly. This method can sometimes verify that the peaks being used for charge referencing (for example, Au 4f or C 1s) are behaving in the same manner as the peaks of interest from the specimen (**5,12,15**). For nonuniform or composite (nonconducting or partially conducting) specimens, a variety of charge shifts may be observed upon biasing. This may provide useful information about the sample and indicate a need to more carefully connect the specimen to ground or to isolate the sample from ground. Sometimes all data for some specimens are collected with a bias applied (see also Section 7.3).

<u>7.1.1.6</u> Low Energy Ion Source—Recent work indicates that portions of an insulator surface can be negatively charged, even when some areas exposed to X-rays are charged positively (**106**). Such effects appear to be particularly important for focused X-ray beam systems, where the X-rays strike only a relatively small portion of the specimen. In these circumstances the use of a low-eneergy positive-ion source, in addition to an electron source, may help stabilize (and make more uniform) the surface potential of the specimen.

7.2 Binding Energy Reference Methods :

A variety of methods are often used to determine the amount of binding energy shift resulting from surface charging. Each of these methods is based on the assumption that differential charging (along the surface or within the sample) is not present to a



significant degree. If significant differential charging is found to occur or thought to be present, it may be necessary to alter the method of charge control.

7.2.1 Adventitious Carbon Referencing (1,2,8,11-15)(5,6,12,17-21)—Unless specimens are prepared for analysis under carefully controlled atmospheres, the surface, generally, is coated by adventitious contaminants. Once introduced into the spectrometer, further specimen contamination can occur by the adsorption of residual gases, especially in instruments with oil diffusion pumps. These contamination layers can be used for referencing purposes if it is assumed that they truly reflect the steady-state static charge exhibited by the specimen surface and that they contain an element with a peak of known binding energy. Carbon is most commonly detected in adventitious layers, and photoelectrons from the C 1s transition are those most often adopted as a reference.

7.2.1.1 A binding energy of 284.8 eV is often used for the C 1s level of this contamination and the difference between the measured position in the energy spectrum and the reference value, above, is the amount of surface potential shift caused by charging. This reference energy is based on the assumption that the carbon is in the form of a hydrocarbon or graphite and that other carbon species are either not present or can be distinguished from this peak.

7.2.1.2 The maA significant disadvantage of this method lies in the uncertainty of the true nature of the carbon and the appropriate reference values which have a wide range as reported in the literature (2,12,13) (6,18,19) that ranges from 284.6 to 285.2 eV for the C 1s electrons. Therefore, it is recommended that if adventitious carbon is to be used for referencing, the reference binding energy should be determined on the user's own spectrometer. Ideally, this measurement should be carried out on a substrate similar in its chemical and physical properties to the material to be analyzed and covered by only a thin, uniform contamination layer (that is, of the order of a monolayer).

7.2.1.3 Care must be taken where adventitious hydrocarbon can be chemically transformed, as, for example, by a strongly oxidizing specimen (139). With less than one monolayer coverage of adventitious carbon, the C 1s binding energy sometimes decreases (14)(20). The carbon binding energy may also shift as a consequence of ion sputtering; evidence has been found for carbon of lower binding energy, possibly graphite or, more likely, carbon in domains approaching atomic dimensions (8)(12). One method for distinguishing the presence of more than one type of carbon is to monitor the FWHM of the C 1s photoelectron peak. Abnormally broad peaks suggest the presence of more than one type of carbon or differential charge. Broadened carbon 1s peaks may result from the presence of more than one type of carbon or differential charging. Despite the limitations and uncertainties associated with the use of adventitious carbon for static-charge referencing, it is the most convenient and commonly applied technique.

7.2.2 Gold-Decoration <u>Deposition</u> (2,3,11,16-19)—Traditionally," gold decoration"(6,7,17,22-25)—Gold deposition refers to the application of a uniform thin layer (0.5 to 0.7 nm) of elemental gold to the entire surface of an insulator in order to provide a metal calibrant on the sample surface. This layer is also connected to the spectrometer by mechanical contact with the sample holder so that both the spectrometer and the layer are at the same electrical potential. It is assumed that the contact between the deposited layer and the surface of the specimen is sufficient to establish a path that removes the specimen surface charge and positions the specimen binding energy position at a value that can be referenced to the gold binding energy. In practice, it has been found that for gold coverages, often less than one monolayer, there may be a reaction with the substrate. In addition to producing

changes in the specimen, binding energies, such reactions may cause a chemical shift of the Au 4f peak (18,19)(23,24), and result in a different binding energy than expected for the gold metal reference. The influence of such reactions with the gold calibrant should decrease as the gold overlayer thickness increases. However, shifts in the Au 4f peak can occur with thickness of the deposited material and with changes in its morphology. In addition, it must be remembered that thick gold coverages may not form continuous layers and differential charging between the gold "islands" and the specimen may occur. Because of the many sources of uncertainty, this method is no longer widely used for XPS measurements.

7.2.3 *Implantation with Inert Gases* (206)—Assumed binding energies of inert gases in solids have been used to measure the amount of charging in insulating specimens if the specimens are implanted with such a gas (206). However, such implantation may change the chemistry of the specimen and induce binding energy shifts in the sample. It has also been demonstrated that measured binding energies for an implant species can vary in different matrices because of varying relaxation effects (217).

7.2.4 *Internal Referencing*—Sometimes the specimen is of such a nature that a portion of it has spectral lines of known binding energy that can be used as the charge reference (117). This method assumes the invariance of the binding energy of the chosen chemical group in different molecules. The measured peak energy will include the static charge of the specimen. A shift factor, calculated to correct the binding energy of the reference chemical group to the assumed value, can be applied to other measured peaks. If carbon is used, the technique is called internal carbon referencing.

7.2.5 Substrate Referencing—For work involving thin films on conducting substrates, it is often assumed that the observed binding energies of the conducting substrate provide a suitable reference for thin insulating overlayers. However, the tendency for charge-layer formation at metal-insulator interfaces can cause formation of interface dipoles that may shift the energies of insulating materials relative to the conducting substrates (**28-29**). In addition, reactions may occur at the interface.

7.3 Bias Referencing (9)(15) —This method-of_involveds both charge referencing uses a small amount control and charge correction and it is therefore listed separately, even though the basic elements have been described in Sections 7.1 and 7.2. Use is made of a known external calibrant material introduced onto a specimen surface (as described in 7.1) and charge-control methods (7.2) are utilized and optimized for a particular specimen and particular measurement conditions. This technique was developed

∰ E 1523 – 97<u>03</u>

in an effort to deal with observations on some septimens and in some spectrometers that the value of the correction Δ_{corr} determined with the gold decoration method of charge correction (7.2.2) was not independent of the voltage applied to an electron flood gun. In several cases, (15) it was shown that the energy difference between specimen photoelectron lines and those of gold became independent of the applied flood-gun voltage when the voltage was sufficiently negative (and BE_{meas} moved to lower values). The objective is to adjust the flood-gun voltage so that this energy difference an is consultant, thereby improving su the rfeliability of Δ_{corr} .

Typically, a small gold-dot (1 to 3-mm_duct (with diameter between 1 mm and 250 Å thick) 3 mm and with a thickness of about 25 nm) is placed on the specimen surface by vacuum evaporation. XPS spectra of both the gold dot and a representative area-on of the specimen surface are obtained under the influence of a negative bias (up to approximately 10 V) that may be produced by electrons from a standard neutralizer. Resulting conventional flood gun. The resulting spectra can be referenced to gold by the application of a shift factor, calculated correction caculated from the difference between the value of BE_{meas} for the Au $4f_{7/2}$ peak under negative bias conditions and the value of BE_{meas} for that same peak when the gold dot is in electrical contact with the spectrometer. In practice, Au $4f_{7/2}$ spectra are usually-examined obtained before and after obtaining XPS data from the specimen in order to monitor system drift. It appears that this method brings about vacuum level alignment rather than Fermi level alignment and so may not be independent of the surface work function (**915**).

7.4 Auger Parameter (22-24)(30-32):

7.4.1 The Auger parameter is defined as the kinetic energy of the sharpest Auger peak in the spectrum minus the kinetic energy of the most intense photoelectron peak from the same element (22)(30). (The energy of the ionizing photons must be specified before comparisons can be made between Auger parameter values.) The two measured transitions are equally affected by static charging of the specimen surface, hence, the calculation of the Auger parameter results in a value that is independent of charging for most spectrometers. Because the Auger parameter may change with chemical bonding, this charge-independent value can sometimes be used to assist in the identification of the chemical state of an element (22,23)(30,31).

7.4.2 The modified Auger parameter is defined as the sum of the Auger parameter and the incident photon energy. (Or, alternately, as the sum of the kinetic energy of the sharpest Auger peak in the spectrum plus the binding energy of the most intense photoelectron peak from the same element.) The modified Auger parameter is independent of photon energy and is often used instead of the Auger parameter to assist in the identification of the chemical state of an element.

7.4.3 Although charging does not modify the Auger parameter, there is a risk that differences in charging as a function of depth, or even differences in the chemical nature of the regions examined as a function of depth could complicate the measurements if peaks with significantly different mean escape depths are used to obtain the Auger parameter. In such circumstances, reliable interpretation of the measurements will be difficult.

8. Keywords

8.1 charge control; charge referencing; charging; X-ray photoelectron spectroscopy

ANNEXES

(Mandatory Information)

A1. REPORTING INFORMATION RELATED TO CHARGE CONTROL

<u>A1.1</u> Many of the methods commonly used to control the surface potential and to minimize surface charging are summarized in Section 7.1. The following critical specimen and experimental parameters are to be reported as appropriate:

A1.1.1 Sample information:

A1.1.1.1 Sample type- (e.g., powder, thin-film, macroscopic specimen).

A1.1.1.2 Sample dimensions:

A1.1.1.2.1 Sample mounting method(s)

<u>—(e.g., powder pressed into foil, deposit on Si, conductive adhesive tape type xyz, electrical connection to spectrometer).</u> A1.1.1.2.2 Sample treatment prior to or during analysis

<u>—(e.g., any physical or chemical treatment of the specimen prior to or during XPS measurements made to affect charging of the specimen during XPS measurements). Such treatment to the sample may modify the surface composition as well as the electrical conductivity of the surface region.</u>

A1.1.2 Instrument and operating conditions

<u>—(e.g., the particular XPS instrument and its operating conditions, including the x-ray energy (or choice of anode), use or otherwise of an x-ray monochromator, approximate size of the x-ray beam on the specimen surface, analyzer pass energy, a measure of energy resolution such as the FWHM of the silver $3d_{5/2}$ photoelectron line for the selected operating conditions and use of magnetic lens).</u>

A1.1.3 General methods for charge control

<u>—(e.g., use of electron flood gun, ion gun, sample heating, or irradiation with ultraviolet light). The particular instrumental component(s) used for charge control shall be identified. If these components are not standard components of the XPS instrument, information should be provided on the manufacturer or on the relevant design characteristics.</u>

🖽 E 1523 – 9703

A1.1.4 Reasons for choosing the particular method for charge control

<u>—(e.g., bulk insulating material, insulating powder, parts of specimen thought to be insulating, sample was mounted and isolated</u> from ground, experience with similar samples, initial spectra without compensation showed surface charging, etc.).

A1.1.5 Experimental parameters of the method used for charge control

<u>—(e.g., cathode voltage and emission current for an electron flood gun and proximity to sample, conditions for minimization of the FWHM of a particular photoelectron line, etc.). Parameters as well as tests (or the experience base) used to establish these parameters should be indicated.</u>

A1.1.6 Information on the effectiveness of method of charge control

-[e.g., FWHMs and the binding energies (BE_{meas}) of peaks in the measured spectra, after charging effects have been minimized, but before any charge correction has been made]. To document the effectiveness of the charge-control procedure(s), a measurement shall be reported of the FWHM of at least one photoelectron peak (preferably for a peak in the sample of interest) in another sample that is known to be conductive or for which the method of charge control is believed to be effective; this measurement should be made with the same operating conditions of the XPS instrument as for the original sample. Evidence of the presence or absence of sample damage should be noted.

A2. REPORTING OF METHOD(S) USED FOR CHARGE CORRECTION

A2.1 Many of the methods commonly used for charge correction are summarized in Section 7.2-7.4. The following critical specimen and experimental parameters are to be reported:

A2.1.1 Approach

<u>—The general method for correcting measured binding energies (peak positions) for charging effects must be specified. If a method is used that is not listed in Sections 7.2-7.4, it should be described in some detail.</u>

A2.1.2 Value of Correction

— Information must be given on the magnitude of the correction energy (Δ_{corr}) for each spectrum and how this correction energy was determined. In addition, the corrected binding energies and values of the reference energies shall be reported. The correction energy Δ_{corr} is determined by taking the difference between the measured binding energy of a reference line (BE_{meas}) and the accepted or reference value for this binding energy (BE_{ref}) using the following relation:

$\underline{\Delta}_{corr} = \underline{BE}_{ref} - \underline{BE}_{meas, ref}$

The corrected binding energy for another photoelectron peak in the same spectrum (BE_{corr}) can then be found from the sum of the measured binding energy for that peak (BE_{meas}) and the correction energy:

 $\underline{BE_{corr}} = \underline{BE_{meas}} + \underline{\Delta_{corr}}$

REFERENCES

- (1) Cazaux, Jacques, "Mechanics of Charging in Electron Spectroscopy," Journal of Electron Spectroscopy and Related Phenomena, Vol 105, 1999, pp. 155–185.
- (2) Cazaux, Jacques, "About the Charge Compensation of Insulating Samples in XPS," Journal of Electron Spectroscopy and Related Phenomena, Vol 113, 2000, pp. 15–33.
- (3) Bart, F., Guitter, M. J., Henriot, M., Thromat, N., Gautier, M, and Durand, J. P., "Surface Analysis of Wide Gap Insulators With XPS," *Journal of Electron Spectroscopy and Related Phenomena*, Vol 69, 1994, pp. 245–248.
- (4) Unger, W. E. S., Gross, T., Bose, O., Lippitz, A., Fritz, T., and Gelius, U., "VAMAS TWA2 Project A2: Evaluation of static charge stabilization and determination methods in XPS on non-conducting samples. Report on an inter-laboratory comparison," *Surface and Interface Analysis*, Vol 29, 2000, pp. 535–543.
- (5) Dickinson, T., Povey, A. F., and Sherwood, P. M. A., "Differential Sample Charging in ESCA," Journal of Electron Spectroscopy and Related Phenomena, Vol 2, 1973, pp. 441–447.
- (26) Swift, P., Shuttleworth, D., and Seah, M. P., "Static Charge Referencing Techniques," *Practical Surface Analysis*, John Wiley and Sons, Ltd., New York, NY, 1983, pp. 437–444.
- (37) Johansson, G., Hedman, J., Berndtsson, A., Klasson, M., and Nilsson, R., "Calibration of Electron Spectra," *Journal of Electron Spectroscopy and Related Phenomena*, Vol 2, 1973, pp. 295–317.
- (48) Huchital, D. A., and McKeon, R. T., "Use of an Electron Flood Gun to Reduce Surface Charging in X-ray Photoelectron Spectroscopy," *Applied Physics Letters*, Vol 20, No. 4, 1977, pp. 158–159.
- (59) Hunt, C. P., Stoddart, C. T. H., and Seah, M. P., "The Surface Analysis of Insulators by SIMS: Charge Neutralization and Stabilization of the Surface Potential," *Surface and Interface Analysis*, Vol 3, No. 4, 1981, pp. 157–160.
- (610) Lewis, R. T., and Kelly, M. A., "Binding-Energy Reference in X-Ray Photoelectron Spectroscopy of Insulators," *Journal of Electron Spectroscopy* and Related Phenomena, Vol 20, 1980, pp. 105–115.

(711) Bryson, C. E., "Surface Potential Control in XPS," Surface Science, Vol 189/190, 1987, pp. 50-58.

(812) Clark, D. T., "The Investigation of Polymer Surfaces by Means of ESCA," *Polymer Surfaces*, John Wiley and Sons, Ltd., New York, NY, 1978, pp. 309–351.

🕮 E 1523 – 9703

- (913) Tielsch, B. J., and Fulghum, J. E., "Differential Charging in XPS. Part III. A Comparison of Charging in Thin Polymer Overlayers on Conducting and Non-Conducting Substrates," *Surface and Interface Analysis*, Vol 25, 1997, pp. 904–912.
- (14) Thomas III, J., "Photon Beam Damage and Charging at Solid Surfaces," in Methods of Surface Characterization, Vol 4: Beam Effects, Surface <u>Topography, and Depth Profiling in Surface Analysis</u>, edited by A. Czanderna, C. J. Powell, and T. E. Madey, Plenum Publishing Corporation, NY (1998).
- (15) Edgell, M. J., Baer, D. R., and Castle, J. E., "Biased Referencing Experiments for the XPS Analysis of Non-Conducting Materials," *Applied Surface Science*, Vol 26, 1986, pp. 129–149.
- (1016) Kelly, M. A., "New Approaches to the Control of Insulator Surface Charging in Surface Spectroscopy," US Patent 5432–345, Invited presentation at the American Vacuum Society National Symposium, Philadelphia, PA, October 1996.
- (H17) Wagner, C. D., "Energy Calibration of Electron Spectrometers," Applied Surface Analysis, ASTM STP 699, ASTM, 1980, pp. 137-147.
- (1218) Clark, D. T., Thomas, H. R., Dilks, A., and Shuttleworth, D., "A Method to Reduce the Hydrocarbon Contamination of Samples in X-ray Photoelectron Spectroscopy," *Journal of Electron Spectroscopy and Related Phenomena*, Vol 10, 1977, pp. 455–460.
- (1319) Swift, P., "Adventitious Carbon-The Panacea for Energy Referencing?" Surface and Interface Analysis, Vol 4, 1982, pp. 47-57.
- (1420) Kohiki, Shigemi and Oki, Kazue, "Problems of Adventitious Carbon as an Energy Reference," Journal of Electron Spectroscopy and Related Phenomena, Vol 33, 1984, pp. 375–380.
- (1521) Clark, D. T., Dilks, A., and Thomas, H. R., "ESCA Applied to Polymers, XXI. Investigation of Sample-Charging Phenomena," *Journal of Polymer Science: Polymer Chemistry Edition*, Vol 16, 1978, pp. 1461–1474.
- (1622) Urch, D. S., and Webber, M., "The Unsuitability of Gold as a Standard for Non-Conducting Samples in X-ray Photoelectron Spectroscopy," Journal of Electron Spectroscopy and Related Phenomena, Vol 5, 1974, pp. 791–798.
- (1723) Hnatowich, D. J., Hudis, J., Perlman, M. L., and Ragaini, R. C., "Determination of Charging Effect in Photoelectron Spectroscopy of Nonconducting Solids," *Journal of Applied Physics*, Vol 42, No. 12, 1971, pp. 4883–4886.
- (1824) Kohiki, S., "Problem of Evaporated Gold as an Energy Reference in X-ray Photoelectron Spectroscopy," *Applications of Surface Science*, Vol 17, 1984, pp. 497–503.
- (1925) Kohiki, S., and Oki, K., "An Appraisal of Evaporated Gold as an Energy Reference in X-ray Photoelectron Spectroscopy," *Journal of Electron Spectroscopy and Related Phenomena*, Vol 36, 1985, pp. 105–110.
- (2026) Kohiki, S., Ohmura, T., and Kusao, K., "A New Charge-Correction Method in X-ray Photoelectron Spectroscopy," *Journal of Electron* Spectroscopy and Related Phenomena, 28, No. 4, 1983, pp. 229–237.
- (2127) Citrin, P. H., and Hamann, D. R., "Measurement and Calculation of Polarization and Potential-Energy Effects on Core-Electron Binding Energies in Solids: X-ray photoemission of Rare Gases Implanted in Noble Metals," *Physics. Rev.* Vol B10, 1974, p. 494B.
- (2228) Sambe, H., and Ramaker, D. E., "X-ray Photoelectron Spectroscopy Study on the Electrical Double Layer at an Al₂O ₃–Al Interface," *J. Vac. Sci. Technol.*, A10, 1992, pp. 2991–3005.
- (29) Baer, D. R., Engelhard, M. H., Schulte, D. W., Guenther, D. E., Wang, L-Q., and Rieke, P. C., "Electron Beam Effects on (CH 2)17 Self-Assembled Monolayer SiO₂/Si Specimens," J. Vac. Sci. Technol., A12, 1994, pp. 2478–2485.
- (30) Wagner, C. D., "Chemical Shifts of Auger Lines, and the Auger Parameters," *Faraday Discussions of the Chemical Society*, No. 60, 1975, pp. 291–300.
- (2331) Wagner, C. D., "A New Approach to Identifying Chemical States, Comprising Combined Use of Auger and Photoelectron Lines," *Journal of Electron Spectroscopy and Related Phenomena*, Vol 10, 1977, pp. 305–315.
- (2432) Gaarenstroom, S. W., and Winograd, N., "Initial and Final State Effects in the ESCA Spectra of Cadmium and Silver Oxides," *Journal of Chemical Physics*, Vol 67, 1977, pp. 3500–3506.

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org).