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Standard Test Method for Density, Relative Density (Specific Gravity), and Absorption of Coarse Aggregate¹

This standard is issued under the fixed designation C 127; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the Department of Defense.

¹ This test method is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.20 on Normal Weight Aggregates.

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1. Scope*

1.1 This test method covers the determination of the average density of a quantity of coarse aggregate particles (not including the volume of voids between the particles), the relative density (specific gravity), and the absorption of the coarse aggregate. ~~The specific gravity may be~~ Depending on the procedure used, the density (kg/m^3 (lb/ft^3)) is expressed as ~~bulk specific gravity, bulk specific gravity (SSD) (saturated-surface-dry), oven-dry (OD), saturated-surface-dry (SSD), or as apparent density.~~ Likewise, relative density (specific gravity), a dimensionless quantity, is expressed as OD, SSD, or as apparent relative density (apparent specific gravity). ~~The bulk specific gravity (SSD) OD density and OD relative density are determined after drying the aggregate. The SSD density, SSD relative density, and absorption are based on aggregate determined after 24 h soaking the aggregate in water for a prescribed duration.~~

1.2 This test method is used to determine the density of the essentially solid portion of a large number of aggregate particles and provides an average value representing the sample. Distinction is made between the density of aggregate particles as determined by this test method, and the bulk density of aggregates as determined by Test Method C 29/C 29M, which includes the volume of voids between the particles of aggregates.

1.3 This test method is not intended to be used with lightweight aggregates.

1.24 The values stated in SI units are to be regarded as the standard for conducting the tests. The test results for density shall be reported in either SI units or inch-pound units, as appropriate for the use to be made of the results.

1.35 The text of this test method references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this test method.

1.6 *This standard does not purport to address all of the safety problems, concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

- C 29/C 29M Test Method for Bulk Density (“Unit Weight”) and Voids in Aggregate²
- C 125 Terminology Relating to Concrete and Concrete Aggregates²
- C 128 Test Method for Density, Relative Density (Specific Gravity), and Absorption of Fine Aggregate²
- C 136 Test Method for Sieve Analysis of Fine and Coarse Aggregates²
- C 566 Test Method for Total Evaporable Moisture Content of Aggregate by Drying²
- C 670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials²
- C 702 Practice for Reducing-Field Samples of Aggregate to Testing Size²
- D 75 Practice for Sampling Aggregates³
- D 448 Classification for Sizes of Aggregate for Road and Bridge Construction³
- E 11 Specification for Wire-Cloth and Sieves for Testing Purposes⁴

² Annual Book of ASTM Standards, Vol 04.02.

³ Annual Book of ASTM Standards, Vol 04.03.

⁴ Annual Book of ASTM Standards, Vol 14.02.

E 12 Terminology Relating to Density and Specific Gravity of Solids, Liquids, and Gases⁵

2.2 AASHTO Standard:

AASHTO No. T 85 Specific Gravity and Absorption of Coarse Aggregate⁵

Annual Book

⁵ Available from American Association of ASTM Standards, Vol 15.05, State Highway and Transportation Officials, 444 North Capitol St. N.W., Suite 225, Washington, DC 20001.

3. Terminology

3.1 Definitions:

3.1.1 *absorption, n*—the increase in the weight mass of aggregate due to water penetration into the pores of the particles during a prescribed period of time, but not including water adhering to the outside surface of the particles, expressed as a percentage of the dry weight. The aggregate is considered “dry” when it has been maintained at a temperature of $110 \pm 5^\circ\text{C}$ for sufficient time to remove all uncombined water mass.

3.1.2 *oven-dry (OD), adj*—related to aggregate particles, the condition in which the aggregates have been dried by heating in an oven at $110 \pm 5^\circ\text{C}$ for sufficient time to reach a constant mass.

3.1.3 *saturated-surface-dry (SSD), adj*—related to aggregate particles, the condition in which the permeable pores of aggregate particle are filled with water to the mass (or weight extent achieved by submerging in water for the prescribed period of time, but without free water on the surface of the particles.

3.1.4 *density, n*—the mass per unit volume of a material, expressed as kilograms per cubic metre (pounds per cubic foot).

3.1.4.1 *density (OD), n*—the mass of oven dry aggregate per unit volume of aggregate particles, including the same volume of water at stated temperatures. Values are dimensionless.

3.1.4.1 *apparent specific gravity permeable and impermeable pores within the particles, but not including the voids between the particles.*

3.1.4.2 *density (SSD), n*—the ratio mass of saturated-surface-dry aggregate per unit volume of the weight in air aggregate particles, including the volume of impermeable pores and water-filled voids within the particles, but not including the pores between the particles.

3.1.4.3 *apparent density, n*—the mass per unit volume of the impermeable portion of the aggregate particles.

3.1.5 *relative density (specific gravity), n*—the ratio of the density of a stated temperature material to the weight in air density of an equal volume of gas-free distilled water at a stated temperature; the values are dimensionless.

3.1.25.21 *bulk density (specific gravity) (OD), n*—the ratio of the weight in air density (OD) of a unit volume of aggregate (including the permeable and impermeable voids in the particles, but not including the voids between particles) at a stated temperature aggregate to the weight in air density of an equal volume of gas-free distilled water at a stated temperature.

3.1.25.32 *bulk density (specific gravity) (SSD), n*—the ratio of the weight in air density (SSD) of a unit volume of aggregate, including the weight of water within the voids filled aggregate to the extent achieved by submerging in density of distilled water for approximately 24 h (but not including the voids between particles) at a stated temperature.

3.1.5.3 *apparent relative density (apparent specific gravity), n*—the ratio of the apparent density of aggregate to the weight in air density of an equal volume of gas-free distilled water at a stated temperature. NOTE 1—The terminology for specific gravity is based on

3.1.6 For definitions of other terms in Terminology E 12, and that for absorption is based on that term in related to aggregates, see Terminology C 125.

4. Summary of Test Method

4.1 A sample of aggregate is immersed in water for approximately 24 ± 4 h to essentially fill the pores. It is then removed from the water, the water dried from the surface of the particles, and weighed. Subsequently the mass determined. Subsequently, the volume of the sample is weighed while submerged in water. Finally determined by the displacement of water method. Finally, the sample is oven-dried and weighed a third time. the mass determined. Using the weights mass values thus obtained and formulas in this test method, it is possible to calculate density, relative density (s of specific gravity), and absorption.

5. Significance and Use

5.1 Bulk density (specific gravity) is the characteristic generally used for calculation of the volume occupied by the aggregate in various mixtures containing aggregate, including portland cement concrete, bituminous concrete, and other mixtures that are proportioned or analyzed on an absolute volume basis. Bulk density (specific gravity) is also used in the computation of voids in aggregate in Test Method C 29/C 29M. Bulk density (specific gravity) (SSD) is used if the aggregate is wet, that is, if its absorption has been satisfied. Conversely, the bulk specific gravity (oven-dry) relative density (specific gravity) (OD) is used for computations when the aggregate is dry or assumed to be dry.

5.2 Apparent density and apparent relative density (apparent specific gravity) pertains to the relative density of the solid material making up the constituent particles not including the pore space within the particles which is accessible to water.

5.3 Absorption values are used to calculate the change in the weight mass of an aggregate due to water absorbed in the pore spaces within the constituent particles, compared to the dry condition, when it is deemed that the aggregate has been in contact with water long enough to satisfy most of the absorption potential. The laboratory standard for absorption is that obtained after submerging dry aggregate for approximately 24 h in water, a prescribed period of time. Aggregates mined from below the water table may commonly have a moisture content greater than the absorption, which determined by this test method, if not allowed used without opportunity to dry prior to use. Conversely, some aggregates which have not been continuously maintained in a moist condition until used may be likely to contain an amount of absorbed moisture less than the 24-h soaked condition. For an aggregate that has been in contact with water and that has free moisture on the particle surfaces, the percentage of free moisture can be determined by deducting the absorption from the total moisture content determined by Test Method C 566.

5.4 The general procedures described in this test method are suitable for determining the absorption of aggregates that have had conditioning other than the 24-h soak, such as boiling water or vacuum saturation. The values obtained for absorption by other test methods will be different than the values obtained by the prescribed ~~24-h soak~~, soaking, as will the ~~bu~~ relative density (specific gravity) (SSD).

5.5 The pores in lightweight aggregates ~~may or may are not become essentially necessarily~~ filled with water after immersion for 24 h. In fact, the absorption potential for many such aggregates can remain immersed in water for is not satisfied after several days without satisfying most of the aggregates' absorption potential. days' immersion in water. Therefore, this test method is not intended for use with lightweight aggregate.

6. Apparatus

6.1 *Balance*—A ~~weighing~~ weighing device for determining mass that is sensitive, readable, and accurate to 0.05 % of the sample ~~weight~~ mass at any point within the range used for this test, or 0.5 g, whichever is greater. The balance shall be equipped with suitable apparatus for suspending the sample container in water from the center of the ~~weighing~~ weighing platform or pan of the ~~weighing device~~. balance.

6.2 *Sample Container*—A wire basket of 3.35 mm (No. 6) or finer mesh, or a bucket of approximately equal breadth and height, with a capacity of 4 to 7 L for 37.5-mm (1½-in.) nominal maximum size aggregate or smaller, and a larger container as needed for testing larger maximum size aggregate. The container shall be constructed so as to prevent trapping air when the container is submerged.

6.3 *Water Tank*—A watertight tank into which the sample container ~~may be~~ is placed while suspended below the balance.

6.4 *Sieves*—A 4.75-mm (No. 4) sieve or other sizes as needed (see 7.2-7.4), conforming to Specification E 11.

7. Sampling

7.1 Sample the aggregate in accordance with Practice D 75.

7.2 Thoroughly mix the sample of aggregate and reduce it to the approximate quantity needed using the applicable procedures in ~~Methods Practice C 702~~. Reject all material passing a 4.75-mm (No. 4) sieve by dry sieving and thoroughly washing to remove dust or other coatings from the surface. If the coarse aggregate contains a substantial quantity of material finer than the 4.75-mm sieve (such as for Size No. 8 and 9 aggregates in Classification D 448), use the 2.36-mm (No. 8) sieve in place of the 4.75-mm sieve. Alternatively, separate the material finer than the 4.75-mm sieve and test the finer material according to Test Method C 128.

NOTE 1—If aggregates smaller than 4.75 mm (No. 4) are used in the sample, check to ensure that the size of the openings in the sample container is smaller than the minimum size aggregate.

7.3 The ~~minimum weight mass~~ minimum weight mass of test sample to be used is given ~~below~~. ~~In many instances it may be desirable to test a as follows. Testing the coarse aggregate in several separate size fractions; and if fractions is permitted.~~ If the sample contains more than 15 % retained on the 37.5-mm (1½-in.) sieve, test the material larger than 37.5 mm in one or more size fractions separately from the smaller size fractions. When an aggregate is tested in separate size fractions, the ~~minimum weight mass~~ minimum weight mass of test sample for each fraction shall be the difference between the ~~weights~~ masses prescribed for the maximum and minimum sizes of the fraction.

Nominal Maximum Size, mm (in.)	Minimum Weight of Test Sample, kg (lb)
Nominal Maximum Size, mm (in.)	Minimum Mass of Test Sample, kg (lb)
12.5 (½) or less	2 (4.4)
19.0 (¾)	3 (6.6)
25.0 (1)	4 (8.8)
37.5 (1½)	5 (11)
50 (2)	8 (18)
63 (2½)	12 (26)
75 (3)	18 (40)
90 (3½)	25 (55)
100 (4)	40 (88)
142 (4½)	60 (140)
125 (5)	75 (165) 150 (6)

7.4 If the sample is tested in two or more size fractions, determine the grading of the sample in accordance with Test Method C 136, including the sieves used for separating the size fractions for the determinations in this method. In calculating the percentage of material in each size fraction, ignore the quantity of material finer than the 4.75-mm (No. 4) sieve (or 2.36-mm (No. 8) sieve when that sieve is used in accordance with 7.2).

NOTE 2—When testing coarse aggregate of large nominal maximum size requiring large test samples, it may be more convenient to perform the test on two or more subsamples, and the values obtained combined for the computations described in Section 9.

8. Procedure

8.1 Dry the test sample to constant ~~weight mass~~ weight mass at a temperature of $110 \pm 5^\circ\text{C}$ ($230 \pm 9^\circ\text{F}$), 5°C , cool in air at room temperature for 1 to 3 h for test samples of 37.5-mm (1½-in.) nominal maximum size, or longer for larger sizes until the aggregate has cooled

to a temperature that is comfortable to handle (approximately 50°C). Subsequently immerse the aggregate in water at room temperature for a period of 24 ± 4 h.

8.2 Where the absorption and relative density (specific gravity) values are to be used in proportioning concrete mixtures in which the aggregates will be in their naturally moist condition, the requirement in 8.1 for initial drying is optional, and, if the surfaces of the particles in the sample have been kept continuously wet until tested, the requirement in 8.1 for 24 ± 4 h soaking is also optional.

~~NOTE 2—When testing coarse 3—Values for absorption and relative density (specific gravity) (SSD) may be significantly higher for aggregate not oven dried before soaking than for the same aggregate treated in accordance with 8.1. This is especially true of large nominal maximum size requiring large test samples, if particles larger than 75 mm since the water may not be more convenient able to perform penetrate the test on two or more subsamples, and pores to the values obtained combined for center of the computations described particle in Section 9.~~

~~8.2 Where the absorption prescribed soaking period.~~

8.3 Remove the test sample from the water and specific gravity values roll it in a large absorbent cloth until all visible films of water are removed. Wipe the larger particles individually. A moving stream of air is permitted to be used assist in proportioning concrete mixtures in which the drying operation. Take care to avoid evaporation of water from aggregate pores w during the surface-drying operation. Determine the mass of the test sampl be in their naturally moist condition; the requirement for initial drying saturated surface-dry condition. Record this and all subsequent masses to constant weight may be eliminated, and, if the surfaces nearest 0.5 g or 0.05 % of the sample mass, whichever is greater.

8.4 After determining the mass in air, immediately place the saturated-surface-dry test sample have been kept continuously wet until test, in the 24-h soaking may also be eliminated sample container and determine its apparent mass in water at 23 ± 2.0°C. Take care to remove all entrapped air before determining its mass by shaking the container while immersed.

~~NOTE 3—Values for absorption and bulk specific gravity (SSD) may be significantly higher for aggregate not oven dried before soaking than for 4—The difference between the same aggregate treated mass in accordance with 8.1. This is especially true of particles larger than 75 mm (3 in.) since the water may not be able to penetrate the pores to the center of the particle in the prescribed soaking period.~~

8.3 Remove the test sample from the water and roll it in a large absorbent cloth until all visible films of water are removed. Wipe the larger particles individually. A moving stream of air may be used to assist in the drying operation. Take care to avoid evaporation of water from aggregate pores during the surface-drying operation. Weigh the test sample in the saturated surface-dry condition. Record this and all subsequent weights to the nearest 0.5 g or 0.05 % of mass when the sample weight, whichever is greater.

8.4 After weighing, immediately place the saturated-surface-dry test sample submerged in the sample container and determine its weight in water at 23 ± 1.7°C (73.4 ± 3°F), having a density equals the mass of 997 ± 2 kg/m³. Take care to remove all entrapped air before weighing water displaced by shaking the container while immersed sample.

~~NOTE 45—The container should be immersed to a depth sufficient to cover it and the test sample during weighing; while determining the apparent mass in water. Wire suspending the container should be of the smallest practical size to minimize any possible effects of a variable immersed length.~~

8.5 Dry the test sample to constant weight mass at a temperature of 110 ± 5°C (230 ± 9°F), 5°C, cool in air at room temperature 1 to 3 h, or until the aggregate has cooled to a temperature that is comfortable to handle (approximately 50°C), and weigh determine the mass.

9. Calculations

9.1 *Relative Density (Specific Gravity):*

9.1.1 *Bulk Relative Density (Specific Gravity) (OD)*—Calculate the bulk specific gravity, 23/23°C (73.4/73.4°F), relative density (specific gravity) on the basis of oven-dry aggregate as follows:

$$\text{Bulk sp gr} = A/(B - C) \quad (1)$$

$$\text{Relative density (specific gravity) (OD)} = A/(B - C) \quad (1)$$

where:

A = weight/mass of oven-dry test sample in air, g,

B = weight/mass of saturated-surface-dry test sample in air, g, and

C = weight/apparent mass of saturated test sample in water, g.

9.1.2 *Bulk Specific Gravity (Saturated-Surface-Dry) Relative Density (Specific Gravity) (SSD)*—Calculate the bulk specific gravity, 23/23°C (73.4/73.4°F), relative density (specific gravity) on the basis of weight of saturated-surface-dry aggregate as follows:

$$\text{Bulk sp gr (saturated surface dry)} = B/(B - C) \quad (2)$$

$$\text{Relative density (specific gravity) (SSD)} = B/(B - C) \quad (2)$$

9.1.3 *Apparent Relative Density (Apparent Specific Gravity)*—Calculate the apparent relative density (apparent specific gravity, 23/23°C (73.4/73.4°F), gravity) as follows:

$$\text{Apparent sp gr} = A/(A - C) \quad (3)$$

$$\text{Apparent relative density (apparent specific gravity)} = A/(A - C) \quad (3)$$

9.2 Density:

9.2.1 *Density (OD)*—Calculate the density on the basis of oven-dry aggregate as follows:

$$\text{Density (OD), kg/m}^3, = 997.5 A/(B - C) \quad (4)$$

$$\text{Density (OD), lb/ft}^3, = 62.27 A/(B - C) \quad (5)$$

NOTE 6—The constant values used in the calculations in 9.2.1-9.2.3 (997.5 kg/m³ and 62.27 lb/ft³) are the density of water at 23°C.

9.2.2 *Density (SSD)*—Calculate the density on the basis of saturated-surface-dry aggregate as follows:

$$\text{Density (SSD), kg/m}^3, = 997.5 B/(B - C) \quad (6)$$

$$\text{Density (SSD), lb/ft}^3, = 62.27 B/(B - C) \quad (7)$$

9.2.3 *Apparent Density*—Calculate the apparent density as follows:

$$\text{Apparent density, kg/m}^3 = 997.5 A/(A - C) \quad (8)$$

$$\text{Apparent density, lb/ft}^3 = 62.27 A/(A - C) \quad (9)$$

9.3 *Average Density and Relative Density (Specific Gravity) Values*—When the sample is tested in separate size fractions, compute the average values for bulk specific gravity, bulk specific gravity (SSD), density or apparent specific gravity can be computed as the weighted average relative density (specific gravity) of the values as size fraction computed in accordance with 9.1 or 9.2 using the following equation:

$$G = \frac{1}{\frac{P_1}{100 G_1} + \frac{P_2}{100 G_2} + \dots + \frac{P_n}{100 G_n}} \quad (\text{see Appendix X1}) \quad (10)$$

where:

- G = average density or relative density (specific gravity). All forms of expression of density or relative density (specific gravity) can be averaged in this manner;
- G_1, G_2, \dots, G_n = appropriate average density or relative density (specific gravity) values for each size fraction depending on the type of density or relative density (specific gravity) being averaged; and
- P_1, P_2, \dots, P_n = weightmass percentages of each size fraction present in the original sample (not including finer material—see 7.4).

9.4 *Absorption*—Calculate the percentage of absorption, as follows:

$$\text{Absorption, \%} = [(B - A)/A] \times 100 \quad (11)$$

NOTE 5—Some users of this test method may wish to express 7—Some authorities recommend using the results in terms density of density. Density may be determined by multiplying the bulk specific gravity, bulk specific gravity (SSD), or apparent specific gravity by the weight of water (997.5 at 4°C (1000 kg/m³ or 0.9975 Mg/m³ or 62.27 lb/ft³ at 23°C). Some authorities recommend using the density of water at 4°C (1000 kg/m³ or 1.000 Mg/m³ or 62.43 lb/ft³) as being sufficiently accurate. Results should be expressed to three significant figures. The density terminology corresponding to bulk specific gravity, bulk specific gravity (SSD), and apparent specific gravity has not been standardized.

9.3 *Absorption*—Calculate the percentage of absorption, as follows:

$$\text{Absorption, \%} = [(B - A)/A] \times 100 \quad (5)$$

9.4 accurate.

9.5 *Average Absorption Value*—When the sample is tested in separate size fractions, the average absorption value is the average of the values as computed in 9.34, weighted in proportion to the weight mass percentages of the each size fraction present in the original sample (not including finer material—see 7.4) as follows:

$$A = (P_1 A_1/100) + (P_2 A_2/100) + \dots + (P_n A_n/100) \quad (12)$$

where:

- A = average absorption, %;
- A_1, A_2, \dots, A_n = absorption percentages for each size fraction, and
- P_1, P_2, \dots, P_n = weightmass percentages of each size fraction present in the original sample.

10. Report

10.1 Report specific gravity density results to the nearest 10 kg/m³, or 0.5 lb/ft³, relative density (specific gravity) results to the nearest 0.01, and and indicate the type of specific gravity, whether bulk, bulk (saturated-surface-dry), basis for density or relative density (specific gravity), as either (OD), (SSD), or apparent.

10.2 Report the absorption result to the nearest 0.1 %.

10.3 If the density, relative density (specific gravity) and absorption values were determined without first drying the aggregate, as permitted in 8.2, ~~it shall be noted~~ note that fact in the report.

11. Precision and Bias

11.1 The estimates of precision of this test method listed in Table 1 are based on results from the AASHTO Materials Reference Laboratory-Reference Proficiency Sample Program, with testing conducted by this test method and AASHTO Method T 85. The significant difference between the methods is that Test Method C 127 requires a saturation period of 24 ± 4 h, while Method T 85 requires a saturation period of 15 h minimum. This difference has been found to have an insignificant effect on the precision indices. The data are based on the analyses of more than 100 paired test results from 40 to 100 laboratories. The precision estimates for density were calculated from values determined for relative density (specific gravity), using the density of water at 23°C for the conversion.

11.2 *Bias*—Since there is no accepted reference material for determining the bias for the procedure in this test method, no statement on bias is being made.

12. Keywords

12.1 absorption; aggregate; apparent density; apparent relative density; coarse aggregate; density; relative density; specific gravity

TABLE 1 Precision

	Standard Deviation (1S) ^A	Acceptable Range of Two Results (D2S) ^A
<i>Single-Operator Precision:</i>		
Density (OD), kg/m ³	9	25
Bulk	7	20
specific gravity (dry)		
Density (SSD), kg/m ³	7	20
Apparent density, kg/m ³	7	20
Relative density (specific gravity) (OD)	0.009	0.025
Bulk specific gravity (SSD)	0.007	0.020
Relative density (specific gravity) (SSD)	0.007	0.020
Apparent specific gravity	0.007	0.020
Apparent relative density (apparent specific gravity)	0.007	0.020
Absorption		
<i>Multilaboratory Precision:</i>		
<i>Multilaboratory Precision:</i>		
Density (OD), kg/m ^B , %	0.088	0.25
Density (OD), kg/m ³	13	38
<i>Multilaboratory Precision:</i>		
<i>Precision:</i>		
Density (SSD), kg/m ³	11	32
Bulk	0.013	0.038
specific gravity (dry)		
Apparent density, kg/m ³	11	32
Bulk specific gravity (SSD)	0.011	0.032
Relative density (specific gravity) (OD)	0.013	0.038
Apparent specific gravity	0.011	0.032
Relative density (specific gravity) (SSD)	0.011	0.032
Absorption^B, %	0.145	0.44
Apparent relative density (apparent specific gravity)	0.011	0.032

^A These numbers represent, respectively, the (1S) and (D2S) limits as described in Practice C 670. The precision estimates were obtained from the analysis of combined AASHTO Materials Reference Laboratory reference sample data from laboratories using 15 h minimum saturation times and other laboratories using 24 ± 4 h saturation times. Testing was performed on normal weight aggregates, and started with aggregates in the oven-dry condition.

^B Precision estimates are based on aggregates with absorptions of less than 2%.

APPENDIXES

(Nonmandatory Information)

X1. DEVELOPMENT OF EQUATIONS

X1.1 The derivation of the equation is ~~apparent~~ from the following simplified cases using two solids. Solid 1 has a ~~weight mass~~ \underline{WM}_1 in grams and a volume V_1 in millilitres; its relative density (specific gravity) (G_1) is therefore \underline{WM}_1/V_1 . Solid 2 has a ~~weight mass~~ \underline{WM}_2 and volume V_2 , and $G_2 = \underline{WM}_2/V_2$. If the two solids are considered together, the relative density (specific gravity) of the combination is the total ~~weight mass~~ in grams divided by the total volume in millilitres:

$$\underline{G} = (\underline{W}_1 + \underline{W}_2) / (V_1 + V_2) \quad (X1.1)$$

$$G = (M_1 + M_2) / (V_1 + V_2) \quad (X1.1)$$

Manipulation of this equation yields the following:

$$G = \frac{1}{\frac{V_1 + V_2}{\underline{W}_1 + \underline{W}_2}} = \frac{1}{\frac{V_1}{\underline{W}_1 + \underline{W}_2} + \frac{V_2}{\underline{W}_1 + \underline{W}_2}} \quad (X1.2)$$

$$G = \frac{1}{\frac{V_1 + V_2}{M_1 + M_2}} = \frac{1}{\frac{V_1}{M_1 + M_2} + \frac{V_2}{M_1 + M_2}} \quad (X1.2)$$

$$G = \frac{1}{\frac{W_1}{W_1 + W_2} \left(\frac{V_1}{W_1} \right) + \frac{W_2}{W_1 + W_2} \left(\frac{V_2}{W_2} \right)} \quad (X1.3)$$

$$G = \frac{1}{\frac{M_1}{M_1 + M_2} \left(\frac{V_1}{M_1} \right) + \frac{M_2}{M_1 + M_2} \left(\frac{V_2}{M_2} \right)} \quad (X1.3)$$

However, the ~~weight mass~~ fractions of the two solids are:

$$\underline{W}_1 / (\underline{W}_1 + \underline{W}_2) = P_1 / 100 \text{ and } \underline{W}_2 / (\underline{W}_1 + \underline{W}_2) = P_2 / 100 \quad (X1.4)$$

$$M_1 / (M_1 + M_2) = P_1 / 100 \text{ and } M_2 / (M_1 + M_2) = P_2 / 100 \quad (X1.4)$$

and,

$$1/G_1 = V_1/W_1 \text{ and } 1/G_2 = V_2/W_2 \quad (X1.5)$$

$$1/G_1 = V_1/M_1 \text{ and } 1/G_2 = V_2/M_2 \quad (X1.5)$$

Therefore,

$$G = 1 / [(P_1/100)(1/G_1) + (P_2/100)(1/G_2)] \quad (X1.6)$$

$$G = \frac{1}{\frac{P_1}{100} \frac{1}{G_1} + \frac{P_2}{100} \frac{1}{G_2}} \quad (X1.6)$$

An example of the computation is given in Table X1.1.

X2. INTERRELATIONSHIPS BETWEEN RELATIVE DENSITIES (SPECIFIC GRAVITIES) AND ABSORPTION AS DEFINED IN TEST METHODS C 127 AND C 128

X2.1 ~~Let:~~ Where:

S_d = ~~bulk specific gravity (dry basis),~~ relative density (specific gravity) (OD),
 S_s = ~~bulk specific gravity (SSD basis),~~ relative density (specific gravity) (SSD),
 S_a = apparent relative density (apparent specific gravity), and
 A = absorption in %.

X2.2 ~~Then,~~ Calculate the values of each as follows:

$$S_s = (1 + A/100)S_d \quad (X2.1)$$

TABLE X1.1 Example of Calculation of Average Weighted Values of Relative Density (Specific Gravity) and Absorption for a Coarse Aggregate Tested in Separate Sizes

Size Fraction, mm (in.)	% in Original Sample	Sample-Weight Mass Used in Test, g	Relative Density (Specific Gravity) (SSD)	Absorption, %
4.75 to 12.5 (No. 4 to 1/2)	44	2213.0	2.72	0.4
12.5 to 37.5 (1/2 to 1 1/2)	35	5462.5	2.56	2.5
37.5 to 63 (1 1/2 to 2 1/2)	21	12593.0	2.54	3.0

Average Relative Density (Specific Gravity) (SSD)

$$G_{SSD} = \frac{1}{\frac{0.44}{2.72} + \frac{0.35}{2.56} + \frac{0.21}{2.54}} = 2.62$$

Average Absorption

$$A = (0.44)(0.4) + (0.35)(2.5) + (0.21)(3.0) = 1.7 \%$$

$$S_a = \frac{1}{\frac{S_d}{S_d} - \frac{A}{100}} = \frac{S_d}{1 - \frac{AS_d}{100}} \quad (X2.2)$$

$$S_a = \frac{1}{\frac{1 + A/100}{S_s} - \frac{A}{100}} = \frac{S_s}{1 - \left[\frac{A}{100}(S_s - 1) \right]} \quad (X2.3)$$

$$A = \left(\frac{S_s}{S_d} - 1 \right) 100 \quad (X2.4)$$

$$A = \left(\frac{S_a - S_s}{S_a(S_s - 1)} \right) 100 \quad (X2.5)$$

SUMMARY OF CHANGES

This section identifies the location of changes to this test method that have been incorporated since the last issue.

- (1) Section 1 was revised.
- (2) Section 2 was updated.
- (3) Sections 3 through 11 were revised.
- (4) The Appendix was revised.
- (5) All tables were revised.

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