



Designation: C 173/C 173M – 01

## Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method<sup>1</sup>

This standard is issued under the fixed designation C 173/C 173M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the Department of Defense.*

### 1. Scope \*

1.1 This test method covers determination of the air content of freshly mixed concrete containing any type of aggregate, whether it be dense, cellular, or lightweight.

1.2 The values stated in either inch-pound or SI units shall be regarded separately as standard. The SI units are shown in brackets. The values stated are not exact equivalents; therefore each system must be used independently of each other. Combining values from the two units may result in nonconformance.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:

C 29/C 29M Test Method for Unit Weight and Voids in Aggregate<sup>2</sup>

C 138 Test Method for Unit Weight, Yield, and Air Content (Gravimetric) of Concrete<sup>2</sup>

C 172 Practice for Sampling Freshly Mixed Concrete<sup>2</sup>

C 231 Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method<sup>2</sup>

C 670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials<sup>2</sup>

### 3. Significance and Use

3.1 This test method covers the determination of the air content of freshly mixed concrete. It measures the air contained in the mortar fraction of the concrete, but is not affected by air that may be present inside porous aggregate particles.

3.1.1 Therefore, this is the appropriate test to determine the air content of concretes containing lightweight aggregates, air-cooled slag, and highly porous or vesicular natural aggregates.

3.2 This test method requires the addition of sufficient isopropyl alcohol, when the meter is initially being filled with water, so that after the first or subsequent rollings little or no foam collects in the neck of the top section of the meter. If more foam is present than that equivalent to 2 % air above the water level, the test is declared invalid and must be repeated using a larger quantity of alcohol. Addition of alcohol to dispel foam any time after the initial filling of the meter to the zero mark is not permitted.

3.3 The air content of hardened concrete may be either higher or lower than that determined by this test method. This depends upon the methods and amounts of consolidation effort applied to the concrete from which the hardened concrete specimen is taken; uniformity and stability of the air bubbles in the fresh and hardened concrete; accuracy of the microscopic examination, if used; time of comparison; environmental exposure; stage in the delivery, placement and consolidation processes at which the air content of the unhardened concrete is determined, that is, before or after the concrete goes through a pump; and other factors.

### 4. Apparatus

4.1 *Airmer*—An airmeter consisting of a bowl and a top section (Fig. 1) conforming to the following requirements:

4.1.1 The bowl and top sections shall be of sufficient thickness and rigidity to withstand rough field use. The material shall not be attacked by high pH cement paste, deform when stored at high temperatures in closed spaces, or become brittle or crack at low temperatures. A watertight seal must be obtained when the top section is attached to the bowl.

4.1.2 *Bowl*—The bowl shall have a diameter equal to 1 to 1.25 times the height and be constructed with a flange at or near the top surface. Bowls shall not have a capacity of less than 0.075 ft<sup>3</sup> [2.0 L].

4.1.3 *Top Section*—The top section shall have a capacity at least 20 % larger than the bowl and shall be equipped with a flexible gasket and a device to attach the top section to the bowl. The top section shall be equipped with a transparent scale, graduated in increments not greater than 0.5 % from 0 at the top to 9 %, or more, of the volume of the bowl. Graduations shall be accurate to  $\pm 0.1$  % by volume of the bowl. The upper end of the neck shall have a watertight cap that will maintain a watertight seal when the meter is inverted and rolled.

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.60 on Fresh Concrete Testing.

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<sup>2</sup> *Annual Book of ASTM Standards*, Vol 04.02.

\*A Summary of Changes section appears at the end of this standard.

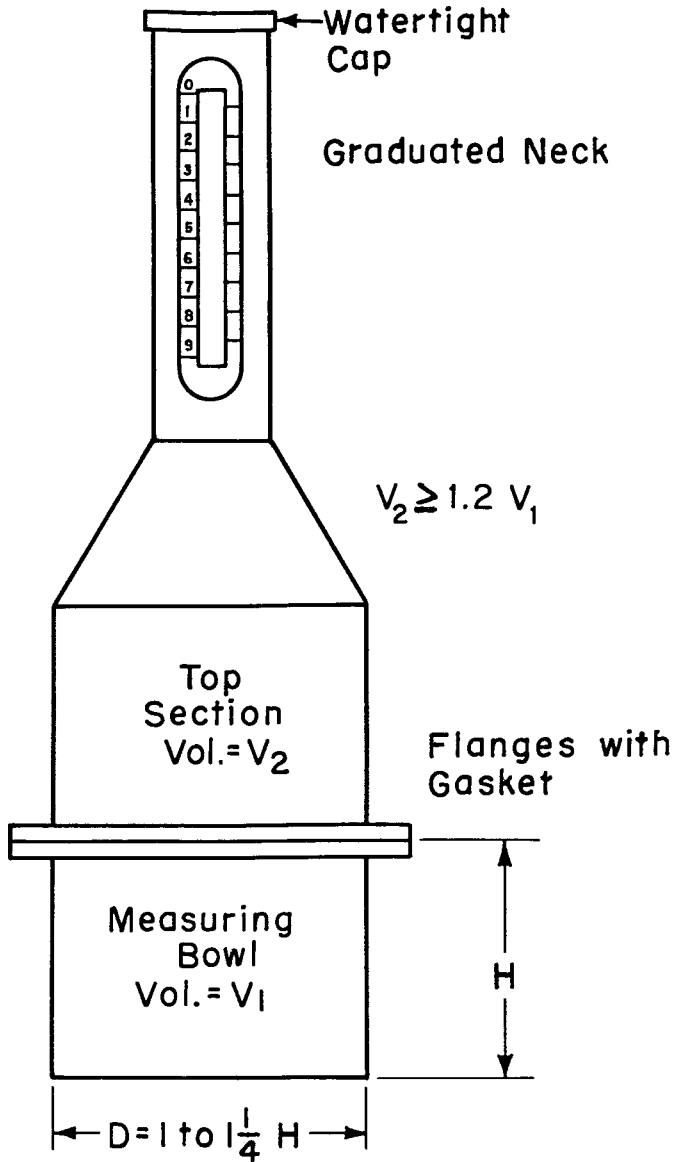


FIG. 1 Apparatus for Measuring Air Content of Fresh Concrete by Volumetric Method

4.2 *Funnel*—A funnel with a spout of a size permitting it to be inserted through the neck of the top section and long enough to extend to a point just above the bottom of the top section. The discharge end of the spout shall be so constructed that when water is added to the container there will be a minimum disturbance of the concrete.

4.3 *Tamping Rod*—A round, smooth, straight  $\frac{5}{8} \pm \frac{1}{16}$ -in. [ $16 \pm 2$ -mm] diameter rod at least 12 in. [300 mm] long with both ends rounded to a hemispherical tip of the same diameter. The rod shall be made of steel, high-density polyethylene, or other plastic of equal or greater abrasion resistance.

4.4 *Strike-off Bar*—A flat, straight steel bar at least  $\frac{1}{8}$  by  $\frac{3}{4}$  by 12 in. [3 by 20 by 300 mm] or a flat, straight high-density polyethylene bar, or other plastic of equal or greater abrasion resistance, at least  $\frac{1}{4}$  by  $\frac{3}{4}$  by 12 in. [6 by 20 by 300 mm].

4.5 *Calibrated Cup*—A metal or plastic cup either having a capacity of or being graduated in increments equal to  $1.00 \pm 0.04$  % of the volume of the bowl of the air meter. The

calibrated cup is only to be used to add water when the concrete air content exceeds 9 % or the calibrated range of the meter.

4.6 *Measuring Vessel for Isopropyl Alcohol*—A vessel with a minimum capacity of at least 1 pt [500 mL] with graduations not larger than 4 oz [100 mL] for measuring a quantity of isopropyl alcohol.

4.7 *Syringe*—A rubber syringe having a capacity of at least 2 oz [50 mL].

4.8 *Pouring Vessel for Water*—A container of approximately 1 qt [1 L] capacity.

4.9 *Scoop*—A small metal scoop.

4.10 *Isopropyl Alcohol*—Use 70 % by volume isopropyl alcohol (approximately 65 % by weight) (Note 1). Other foam-dispersing agents are permitted if tests demonstrate that the use of the agent does not change the indicated air content, in the amounts being used, by more than 0.1 % or if correction factors are developed similar to those in Table 1. When other dispersing agents are used, a copy of the records documenting the testing or calculations shall be available in the laboratory.

NOTE 1—Seventy percent isopropyl alcohol is commonly available as rubbing alcohol. More concentrated grades can be diluted with water to the required concentration.

4.11 *Mallet*—A mallet (with a rubber or rawhide head) with a mass of approximately  $1.25 \pm 0.5$  lb [600  $\pm$  200 g].

5. Calibration

5.1 Calibrate the meter and calibrated cup initially and annually or whenever there is reason to suspect damage or deformation of the meter or calibrated cup.

5.2 Determine the volume of the bowl with an accuracy of at least 0.1 % by determining the mass of water required to fill it at room temperature and dividing it by the density of the water at the same temperature. Follow the calibration procedure outlined in Test Method C 29/C 29M.

5.3 Determine the accuracy of the graduations on the neck of the top section of the airmeter by filling the assembled measuring bowl and top section with water to the level of the mark for highest air content graduation.

5.3.1 Add water in increments of 1.0 % of the volume of the bowl to check accuracy throughout the graduated range of air content. The error at any point throughout the graduated range shall not exceed 0.1 % of air.

TABLE 1 Correction for the Effect of Isopropyl Alcohol on C 173/C 173M Air Meter Reading

| Pints | 70 % Isopropyl Alcohol Used |        | Correction (Subtract) <sup>A</sup> |
|-------|-----------------------------|--------|------------------------------------|
|       | Ounces                      | Litres |                                    |
| 0.5   | 8                           | 0.2    | 0.0 <sup>B</sup>                   |
| 1.0   | 16                          | 0.5    | 0.0 <sup>B</sup>                   |
| 1.5   | 24                          | 0.7    | 0.0 <sup>B</sup>                   |
| 2.0   | 32                          | 0.9    | 0.0 <sup>B</sup>                   |
| 3.0   | 48                          | 1.4    | 0.3                                |
| 4.0   | 64                          | 1.9    | 0.6                                |
| 5.0   | 80                          | 2.4    | 0.9                                |

<sup>A</sup> Subtract from final meter reading.  
<sup>B</sup> Corrections less than 0.125 are not significant and are to be applied only when 2.5 pt [1.2 L] or more alcohol is used. The effect occurs when the meter is inverted after being filled with an alcohol-water solution which then becomes further diluted when it is mixed with the water in the concrete. The values given are for air meters that have a bowl volume of 0.075 ft<sup>3</sup> [2.1 L] and a top section that is 1.2 times the volume of the bowl.

5.4 Determine the volume of the calibrated cup using water at 70°F [21.1°C] by the method outlined in 5.2. A quick check can be made by adding one or more calibrated cups of water to the assembled apparatus and observing the increase in the height of the water column after filling to a given level.

## 6. Sampling

6.1 Obtain the sample of freshly mixed concrete in accordance with Practice C 172. If the concrete contains coarse aggregate particles that would be retained on a 1½-in. [37.5-mm] sieve, wet sieve a representative sample over a 1-in. [25-mm] sieve to yield somewhat more than enough material to fill the measuring bowl. The wet sieving procedure is described in Practice C 172. Carry out the wet sieving operation with the minimum practicable disturbance of the mortar. Make no attempt to wipe adhering mortar from coarse aggregate particles retained on the sieve.

## 7. Procedure

7.1 *Rodding and Tapping*—Wet the inside of the bowl and dry it to a damp but not shiny appearance. Using the scoop, fill the bowl with freshly mixed concrete in two layers of equal depth. Rod each layer 25 times with the tamping rod. Do not forcibly strike the bottom of the bowl when rodding the first layer. When rodding the second layer, penetrate the prior layer approximately 1 in. [25 mm]. After each layer is rodded, tap the sides of the bowl 10 to 15 times with the mallet to close any voids left by the tamping rod and to release any large bubbles of air that may have been trapped. After tapping the final layer, a slight excess of concrete, ⅛ in. [3 mm] or less, above the rim is acceptable. Add or remove a representative sample of concrete if necessary to obtain the required amount of concrete.

7.2 *Striking Off*—After rodding and tapping of the second layer, strike off the excess concrete with the strike-off bar until the surface is flush with the top of the bowl. Wipe the flange of the bowl clean.

7.3 *Adding Water and Alcohol*—Wet the inside of the top section of the meter, including the gasket. Attach the top section to the bowl and insert the funnel. Add at least 1 pt [0.5 L] of water followed by the selected amount (Note 2) of isopropyl alcohol. Record the amount of isopropyl alcohol added. Continue adding water until it appears in the graduated neck of the top section (Note 3). Remove the funnel. Adjust the liquid level until the bottom of the meniscus is level with the zero mark. A rubber syringe is useful for this purpose. Attach and tighten the watertight cap.

NOTE 2—The amount of isopropyl alcohol necessary to obtain a stable reading and a minimum of foam at the top of the water column will depend upon a number of factors. Many concretes made with less than 500 lb/yd<sup>3</sup> [300 kg/m<sup>3</sup>] of cement and air contents less than 4 % may require less than 0.5 pt [200 mL] of alcohol. Some high-cement mixes made with silica fume that have air contents of 6 % or more may require more than 3 pt [1400 mL] of alcohol. The amount required will vary with the concrete air content, the amount and type of air-entraining admixture, the cement content and cement alkali content, and perhaps other factors. Generally, the amount of alcohol necessary can be established for given mixture proportions and should not change greatly during the course of a job.

NOTE 3—When, if ever, it is necessary to use more than 4 or 4.5 pt [2.0 L] of isopropyl alcohol, it may be necessary to restrict the amount of water

added initially to avoid overfilling the meter. However, it is desirable to initially add at least some water initially to aid in mixing the alcohol and limit the contact of the concentrated alcohol with the top surface of the concrete.

7.4 *Displacing the Volume of Air in the Concrete Specimen Using These Procedures:*

7.4.1 *Free the Concrete from the Base*—Quickly invert the meter, shake the base horizontally, and return the meter to the upright position. To prevent the aggregate from lodging in the neck of the unit, do not keep it inverted for more than 5 seconds at a time. Repeat the inversion and shaking process for a minimum of 45 seconds and until the concrete has broken free and the aggregate can be heard moving in the meter as it is inverted.

7.4.2 *Rolling*—Place one hand on the neck of the meter and the other on the flange. Using the hand on the neck, tilt the top of the meter approximately 45° from the vertical position with the bottom edge of the base of the meter resting on the floor or on the work surface. Maintain this position through the procedures described in this section. Using the hand on the flange to rotate the meter, vigorously roll the meter ¼ to ½ turn forward and back several times, quickly starting and stopping the roll. Turn the base of the meter about ⅓ turn and repeat the rolling procedure as stated previously. Continue the turning and rolling procedures for approximately 1 min. The aggregate must be heard sliding in the meter during this process.

7.4.2.1 If, at any time, during the inversion and rolling procedures liquid is found to be leaking from the meter, the test is invalid and a new test shall be started as in 6.1.

7.4.2.2 Set the unit upright and loosen the top to allow any pressure to stabilize. Allow the meter to stand while the air rises to the top and until the liquid level stabilizes. The liquid level is considered stable when it does not change more than 0.25 % air within a 2-min period.

7.4.2.3 If it takes more than 6 min for the liquid level to stabilize or if there is more foam than that equivalent to 2 full percent air content divisions on the meter scale over the liquid level, discard the trial and start a new test as in 6.1. Use a larger addition of alcohol than was used in the initial trial.

7.4.2.4 If the level is stable without excessive foam, read the bottom of the meniscus to the nearest 0.25 % and record the *initial meter reading*.

7.4.2.5 If the air content is greater than the 9 % range of the meter, add a sufficient number of calibrated cups of water to bring the liquid level within the graduate range. Read the bottom of the meniscus to the nearest 0.25 %. Record the number of calibrated cups of water to be added to the final meter reading in 8.1.3.

7.5 *Confirmation of the Initial Meter Reading:*

7.5.1 When an initial meter reading is obtained as in 7.4.2.4, retighten the top and repeat the 1-min rolling as in 7.4.2, 7.4.2.2, and 7.4.2.3.

7.5.2 When the liquid level is stable as in 7.4.2.2 and the requirements of 7.4.2.3 are met, make a direct reading to the bottom of the meniscus and estimate to 0.25 % air. If this reading has not changed more than 0.25 % from the initial meter reading in 7.4.2.4, record it as the *final meter reading* of the sample tested.

7.5.2.1 If the reading has changed from the *initial meter*

reading by more than 0.25 % air, record this reading as a new “initial reading” and repeat the 1-min rolling as in 7.4.2. Read the indicated air content. If this reading has not changed by more than 0.25 % air from the “newest initial reading” record it as the *final meter reading*.

7.5.2.2 If the reading has not changed by more than 0.25 %, discard the test and start a new test on a new sample of concrete as in 6.1 using more alcohol.

7.6 Disassemble the apparatus. Dump the base and examine the contents to be sure that there are no portions of undisturbed, tightly packed concrete in the base. If portions of undisturbed concrete are found, the test is invalid.

## 8. Calculation

8.1 The final meter reading tends to be slightly higher than the actual air content of the sample when 2.5 pt [1.2 L] or more of isopropyl alcohol is used. See Note 4.

8.1.1 When less than 2.5 pt [1.2 L] of isopropyl alcohol is used, the final meter reading is the air content of the sample of concrete tested except as modified in 8.1.3 or 8.2.

8.1.2 When 2.5 pt [1.2 L] or more isopropyl alcohol is used, subtract the correction from Table 1 from the final meter reading to obtain the air content of the concrete sample tested except as modified in 8.1.3 or 8.2.

NOTE 4—Use linear interpolation to obtain a correction factor if the quantity of isopropyl used falls between amounts listed in Table 1.

8.1.3 If it was necessary to add calibrated cups of water to obtain a reading as in 7.4.2.5, add the number of cups recorded to the air content found in 8.1.1 or 8.1.2.

8.1.4 Report the air content to the nearest 0.25 % air.

NOTE 5—When the top section is initially filled to the zero mark with water and isopropyl alcohol that mixture has a defined volume; however, when that solution is further mixed with the water present in the concrete, the concentration of alcohol changes and the new solution occupies a volume slightly smaller than it did when the meter was initially filled to

the zero mark. For this reason, the meter tends to indicate a higher than actual air content when more than about 2.5 pt [1.2 L] of alcohol is used. Therefore, when large amounts of alcohol are used, the correction factors in Table 1 reduce the air content indicated by the meter.

8.2 When the sample tested represents that portion of the mixture obtained by wet sieving over a 1-in. (25-mm) sieve, calculate the air content of the mortar or of the full mixture using the formulas given in Test Method C 231. Use appropriate quantities coarser or finer than the 1-in. sieve instead of the 1½-in. (37.5-mm) sieve specified in Test Method C 231.

## 9. Precision and Bias

9.1 The standard deviation is essentially proportional to the average for different levels of air content. The following precision statement is based on 979 tests made in 6 field experiments by the West Virginia D.O.T. The multi-operator coefficient of variation has been found to be 11 % of the measured air content. Therefore, results of tests by two different operators on specimens taken from a single concrete sample should not differ from each other by more than 32 % of their average air content (Note 6).

NOTE 6—These numbers represent, respectively, the 1s % and d2s % limits described in Practice C 670. The data collected for the precision statement was obtained using procedures standard prior to the use of large amounts of isopropyl alcohol in Test Method C 173/C 173M-01.

9.2 This test method provides volumetric procedures for determining the air content of freshly mixed concrete. When conducted properly, this test method has no bias because the value of the air content can only be defined in terms of this test method.

## 10. Keywords

10.1 air content; calibration; concrete; correction factor; freshly mixed concrete; measuring bowl; meter; volumetric method

## APPENDIX

### (Nonmandatory Information)

#### X1. A Check List for Performing the Volumetric Air Content Test Method

X1.1 The following outline (see Fig. X1.1 ) does not include all steps and precautions required to perform this test

method properly. It is provided to help new users follow the sequence of the procedures.

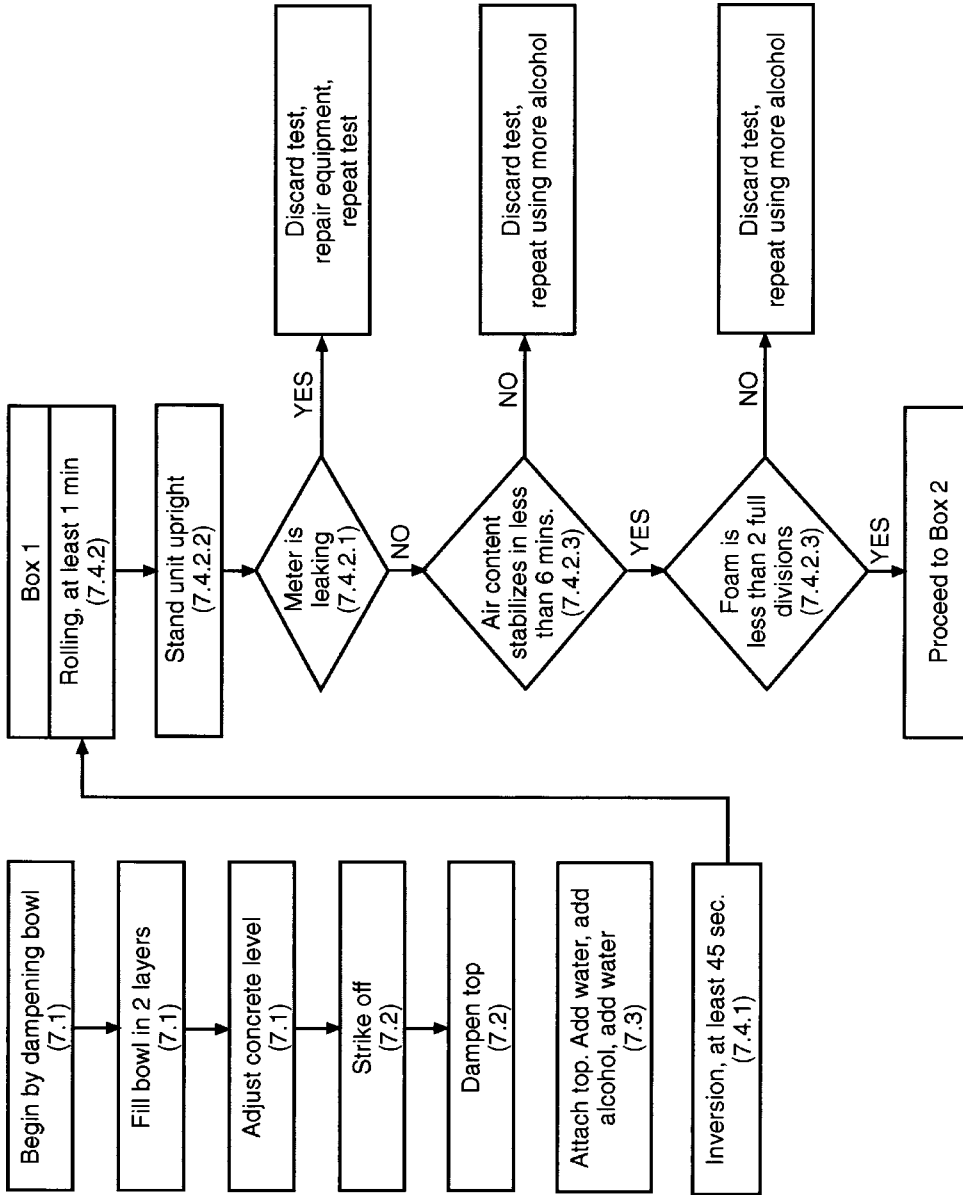


FIG. X1.1 Outline of Check List for Performing the Volumetric Air Content Test Method

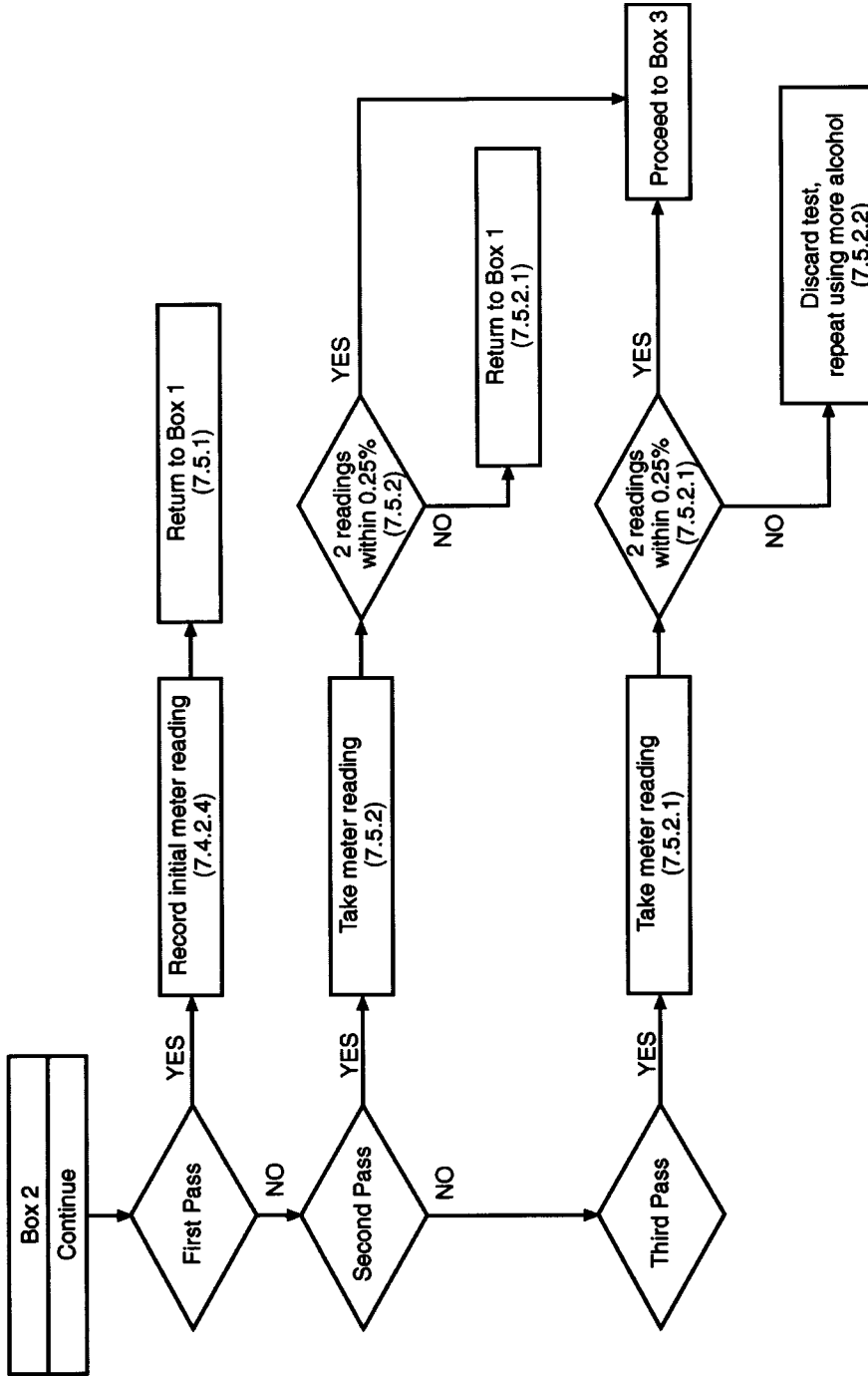


FIG. X1.1 Outline of Check List for Performing the Volumetric Air Content Test Method (continued)

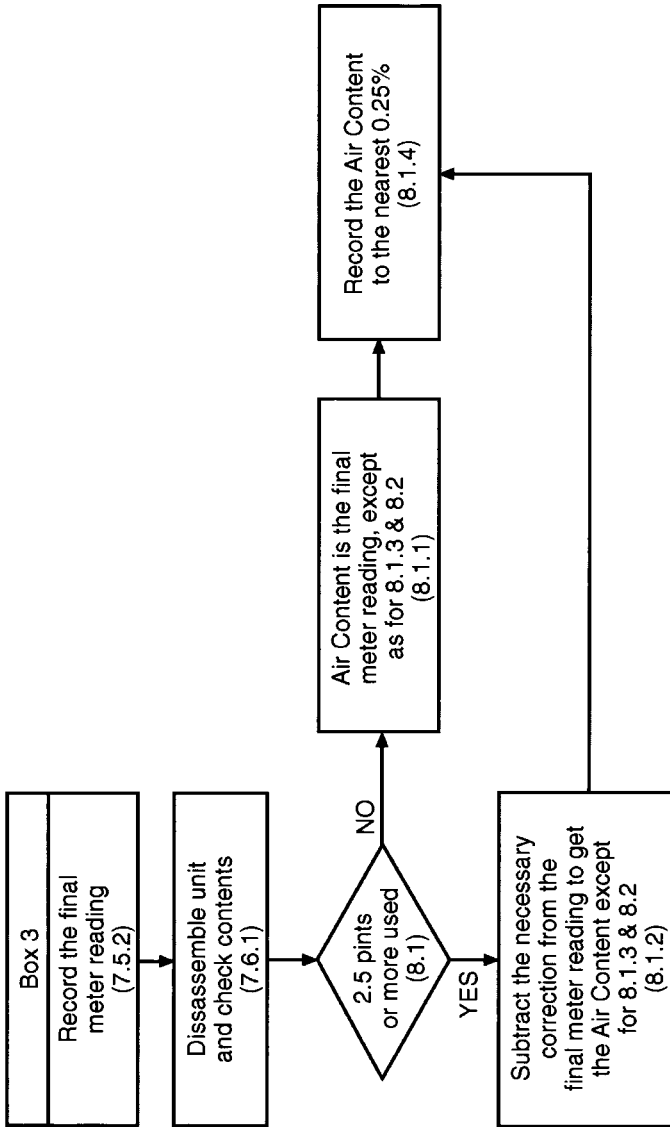



FIG. Outline of Check List for Performing the Volumetric Air Content Test Method (continued)

## SUMMARY OF CHANGES

This section identifies the location of changes to this test method that have been incorporated since the last issue.

- (1) Paragraph 1.2 was revised.
- (2) Paragraph 3.2 was revised.
- (3) Section 4 was revised throughout.
- (4) Paragraphs 7.1 through 7.4.2 were revised.
- (5) Paragraphs 7.5 through 7.5.2.2 were revised.
- (6) Paragraphs 8.1 through 8.1.4 were revised.
- (7) Appendix X1 was added.



 **C 173/C 173M**

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