Designation: D 448 – 03a

Standard Classification for Sizes of Aggregate for Road and Bridge Construction[1]

This standard is issued under the fixed designation D 448; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This classification defines aggregate size designations and ranges in mechanical analyses for standard sizes of coarse aggregate and screenings for use in the construction and maintenance of various types of highways and bridges.

1.2 With regard to sieve sizes and the size of aggregate as determined by the use of testing sieves, the values in inch-pound units are shown for the convenience of the user; however, the standard sieve designation shown in parentheses is the standard value as stated in Specification E 11.

1.3 The text of this standard references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

2. Referenced Documents

2.1 *ASTM Standards:* [2]

C 136 Test Method for Sieve Analysis of Fine and Coarse Aggregates

D 75 Practice for Sampling Aggregates

E 11 Specification for Wire Cloth and Sieves for Testing Purposes

3. Significance and Use

3.1 Some contract documents specify certain aggregate sizes for specific uses or may suggest one or more of these sizes as appropriate for the preparation of various end-product mixtures. In some cases, closer limits on variability of the aggregate grading are required.

4. Manufacture

4.1 The standard sizes of aggregate described in this classification are manufactured by means of any suitable process used to separate raw material into the desired size ranges. Production of standard sizes by blending two or more different components is permitted.

5. Standard Sizes

5.1 Standard sizes of coarse aggregate shall comply with the sizes given in Table 1. All sizes shall be determined by means of laboratory sieves having square openings and conforming to Specification E 11.

6. Basis of Classification

6.1 Classification is based upon the size number and size ranges shown in Table 1 with the aggregate sampled in accordance with Practice D 75 and tested for grading by Test Method C 136.

---

[1] This classification is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.50 on Aggregate Specifications.

Current edition approved Dec. 1, 2003. Published December 2003. Originally approved in 1937. Last previous edition approved in 2003 as D 448 – 03.

[2] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

TABLE 1 Standard Sizes of Processed Aggregate

Size Number	Nominal Size, Square Openings	Amounts Finer than Each Laboratory Sieve (Square Openings), mass percent														
		100-mm (4-in.)	90-mm (3½-in.)	75-mm (3-in.)	63-mm (2½-in.)	50-mm (2-in.)	37.5-mm (1½-in.)	25.0-mm (1-in.)	19.0-mm (¾-in.)	12.5-mm (½-in.)	9.5-mm (⅜-in.)	4.75-mm (No. 4)	2.36-mm (No. 8)	1.18-mm (No. 16)	300-µm (No. 50)	150-µm (No. 100)
1	90 to 37.5-mm (3½ to 1½-in.)	100	90 to 100	...	25 to 60	...	0 to 15	...	0 to 5	...	...	...	...	...	...	...
2	63 to 37.5-mm (2½ to 1½-in.)	...	...	100	90 to 100	35 to 70	0 to 15	...	0 to 5	...	...	...	...	...	...	...
24	63 to 19.0-mm (2½ to ¾-in.)	...	...	100	90 to 100	...	25 to 60	...	0 to 10	0 to 5	...	...	...	...	...	...
3	50 to 25.0-mm (2 to 1-in.)	...	...	...	100	90 to 100	35 to 70	0 to 15	...	0 to 5	...	...	...	...	...	...
357	50 to 4.75-mm (2-in. to No. 4)	...	...	...	100	95 to 100	...	35 to 70	...	10 to 30	...	0 to 5	...	...	...	...
4	37.5 to 19.0-mm (1½ to ¾-in.)	...	...	...	...	100	90 to 100	20 to 55	0 to 15	...	0 to 5	...	...	...	...	...
467	37.5 to 4.75-mm (1½-in. to No. 4)	...	...	...	...	100	95 to 100	...	35 to 70	...	10 to 30	0 to 5	...	...	...	...
5	25.0 to 12.5-mm. (1 to ½-in.)	...	...	...	...	...	100	90 to 100	20 to 55	0 to 10	0 to 5	...	...	...	...	...
56	25.0 to 9.5-mm (1 to ⅜-in.)	...	...	...	...	...	100	90 to 100	40 to 85	10 to 40	0 to 15	0 to 5	...	...	...	...
57	25.0 to 4.75-mm (1-in. to No. 4)	...	...	...	...	...	100	95 to 100	...	25 to 60	...	0 to 10	0 to 5	...	...	...
6	19.0 to 9.5-mm (¾ to ⅜-in.)	...	...	...	...	...	...	100	90 to 100	20 to 55	0 to 15	0 to 5	...	...	...	...
67	19.0 to 4.75-mm (¾-in. to No. 4)	...	...	...	...	...	...	100	90 to 100	...	20 to 55	0 to 10	0 to 5	...	...	...
68	19.0 to 2.36-mm (¾-in. to No. 8)	...	...	...	...	...	...	100	90 to 100	...	30 to 65	5 to 25	0 to 10	0 to 5	...	...
7	12.5 to 4.75-mm (½-in. to No. 4)	...	...	...	...	...	...	...	100	90 to 100	40 to 70	0 to 15	0 to 5	...	...	...
78	12.5 to 2.36-mm (½-in. to No. 8)	...	...	...	...	...	...	...	100	90 to 100	40 to 75	5 to 25	0 to 10	0 to 5	...	...
8	9.5 to 2.36-mm (⅜-in. to No. 8)	...	...	...	...	...	...	...	...	100	85 to 100	10 to 30	0 to 10	0 to 5	...	...
89	9.5 to 1.18-mm (⅜-in. to No. 16)	...	...	...	...	...	...	...	...	100	90 to 100	20 to 55	5 to 30	0 to 10	0 to 5	...
9	4.75 to 1.18-mm (No. 4 to No. 16)	...	...	...	...	...	...	...	...	...	100	85 to 100	10 to 40	0 to 10	0 to 5	...
10	4.75-mm (No. 4 to 0[A])	...	...	...	...	...	...	...	...	...	100	85 to 100	...	...	...	10 to 30

[A] Screenings.

7. Keywords

7.1 aggregate standard size; coarse aggregate; screenings