



Standard Specification for Asphalt Glass Felt Used in Roofing and Waterproofing¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers glass felts impregnated to varying degrees with asphalt intended to be used with asphalts conforming to the requirements of Specification D 312 in the construction of built-up roofs, and with asphalts conforming to the requirements of Specification D 449 in the construction of waterproofing systems.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 146 Test Methods for Sampling and Testing Bitumen-Saturated Felts and Woven Fabrics for Roofing and Waterproofing²

D 312 Specification for Asphalt Used in Roofing²

D 449 Specification for Asphalt Used in Dampproofing and Waterproofing²

D 1079 Terminology Relating to Roofing, Waterproofing, and Bituminous Materials²

3. Terminology

3.1 Definitions:

3.1.1 For definitions of terms used in this specification, refer to Terminology D 1079.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *net dry mass*—the mass of the asphalt-impregnated glass felt exclusive of wrapping and packing material, after drying to constant weight and after removing all detached comminuted surfacing material as described in 8.2.

¹ This specification is under the jurisdiction of ASTM Committee D-8 on Roofing, Waterproofing, and Bituminous Materials and is the direct responsibility of Subcommittee D08.04 on Felts and Fabrics for Bituminous Roofing and Waterproofing.

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² *Annual Book of ASTM Standards*, Vol 04.04.

4. Classification

4.1 Asphalt-impregnated glass felts Types III, IV, and VI are covered by this specification.

5. Materials and Manufacture

5.1 The felt shall be a thin, porous sheet of uniformly distributed glass fibers, with or without the addition of reinforcing stranded glass yarns, and bonded with a water-resistant resinous binder.

5.2 In the process of manufacture, the felt shall be impregnated with asphalt which shall be permitted to contain a mineral stabilizer so that the individual glass fibers are coated and the asphalt is evenly distributed throughout.

5.3 The impregnated glass felt shall be surfaced with a material to prevent sticking in the roll. The nature and quantity of the surfacing material shall not interfere with adhesion between the plies of a membrane.

6. Physical Properties, Dimensions, and Masses

6.1 The material shall conform to the physical properties, dimensions, and masses prescribed in Table 1 and Table 2.

6.2 The finished product shall not crack nor be so sticky as to cause tearing or other damage upon being unrolled at temperatures between 50 and 140°F (10 and 60°C).

6.3 After extraction of the asphalt in accordance with Section 16 of Test Methods D 146, the desaturated felt shall remain flat and unbuckled, shall retain its original shape and dimensions, and individual fibers shall remain firmly set in place.

6.4 The pliability specimen shall be conditioned in air at 77 ± 2°F (25 ± 1°C), 50 ± 5 % relative humidity, for at least 1 h and tested in a room maintained at the same temperature (immersion in water not required). Otherwise, follow Test Methods D 146, the paragraph on felts in the Pliability section.

7. Workmanship, Finish, and Appearance

7.1 The finished material shall be uniformly impregnated with asphalt of uniform thickness, and shall be free of visible defects such as ragged or untrue edges, breaks, cracks, tears, and protuberances.

7.2 Types III and IV shall contain closely spaced pinholes not over 1/32 in. (0.8 mm) in diameter over the entire area of the felt. Individual holes up to 1/4 in. (6.3 mm) in diameter shall be

TABLE 1 Physical Properties of Asphalt Glass Felt

	Type III	Type IV	Type VI
Breaking strength, ^A min, lbf/in. (kN/m):			
Longitudinal (with the fiber grain)	22 (3.85)	44 (7.70)	60 (10.5)
Transverse (across the fiber grain)	22 (3.85)	44 (7.70)	60 (10.5)
Pliability, 1/2-in. (13-mm) radius bend	no failures	no failures	no failures

^ATo prevent the asphalt-impregnated glass felt from slipping from between the jaws of the tension testing machine, insert a thin strip of soft gasket rubber between the felt and each of the four jaw faces of the machine.

permitted, provided that no more than five such holes are found in any 1 yd² (1 m²) of felt.

7.3 Type VI shall be permitted to contain closely spaced holes over the entire area of the felt up to 1/8 in. in diameter.

8. Sampling and Test Methods

8.1 Sample the material and determine the properties enumerated in this specification in accordance with Methods D 146, except for the net dry mass of asphalt-impregnated glass felt.

8.2 *Net Dry Mass of Asphalt-Impregnated Glass Felt*—Cut a representative sample from the full width of each sample roll as described in Section 10 of Test Methods D 146. Suspend the samples vertically and allow them to dry to constant weight. Remove the detached comminuted surfacing as described in Section 11 of Test Methods D 146. Then weigh each sample of felt and calculate the individual and average net dry mass per unit area.

8.3 *Ash*—Determine ash by ignition at 1000 ± 25°F (538 ± 14°C) for not less than 10 min.

9. Inspection

9.1 *Inspection*—Inspection shall be in accordance with the

requirements of this specification.

9.2 *Inspection Alternatives*—Alternative inspection requirements shall be determined by and as agreed upon between the purchaser and the supplier.

10. Rejection and Resubmittal

10.1 *Failure to Conform*—Failure to conform to any of the requirements as stated in this specification constitutes grounds for rejection.

10.2 *Rejection Redress*—The supplier shall have the right to inspect the rejected materials. The supplier and the purchaser shall agree to the quantity of rolls deemed unacceptable. The supplier shall then have the right to submit the same number of new rolls as replacement.

11. Packaging and Package Marking

11.1 Unless otherwise agreed upon between the supplier and purchaser, each product package shall be plainly marked with the supplier's name, product brand, ASTM designation, and type of bitumen if not evident in the label name of the product.

11.2 The rolls shall be securely wrapped or banded in a manner that completely encircles the roll and will prevent slipping or unrolling.

11.3 No roll shall contain more than two pieces, and no more than 3 % of the rolls in any lot shall contain two pieces. If a roll contains a manufacturing splice, the splice shall be clearly marked.

12. Keywords

12.1 asphalt; built-up roofs; glass felt; waterproofing

TABLE 2 Dimensions and Masses of Asphalt Glass Felt^A

	Type III	Type IV	Type VI
Width of roll, in. (mm), or as agreed between purchaser and supplier	36 (914) ± 0.7 %	36 (914) ± 0.7 %	36 (914) ± 0.7 %
Area of roll, min, ft ² (m ²), or as agreed between purchaser and supplier	432 (40.13)	540 (50.17)	540 (50.17)
Net dry mass of asphalt-impregnated glass felt, min, lb/100 ft ² (g/m ²)			
Average of all rolls			
Nonmineral parting agent	...	6.2 (303)	6.2 (303)
Mineral parting agent	9.7 (474)	7.0 (342)	7.0 (342)
Individual rolls	8.4 (410)	6.0 (293)	6.0 (293)
Moisture at point of manufacture, %, max ^A	1.0	1.0	1.0
Mass of desaturated glass felt, min, lb/100 ft ² (g/m ²)	1.5 (73)	1.7 (83)	1.9 (93)
Bituminous saturant (asphalt), min, lb/100 ft ² (g/m ²)	6.3 (308)	3.0 (146)	3.0 (146)
Ash, %	70 to 88	70 to 88	70 to 88
Parting agent and stabilizer, max, lb/100 ft ² (g/m ²)	2.2 (107)	3.2 (156)	3.0 (146)

^AAt time of manufacture. Products with higher moisture content at time of installation may cause hot materials to foam, creating interply voids that may result in blisters.

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