



Designation: D 1743 – 94^{ε01}

An American National Standard

Standard Test Method for Determining Corrosion Preventive Properties of Lubricating Greases¹

This standard is issued under the fixed designation D 1743; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

¹ NOTE ~~Figure 4 was corrected editorially in May 1996.~~

1. Scope

1.1 This test method covers the determination of the corrosion preventive properties of greases using grease-lubricated tapered

¹ This test method is under the jurisdiction of ASTM Committee ~~D-2~~ D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.G on Lubricating Grease.

Current edition approved Jan. ~~15, 1994;~~ 10, 2001. Published March ~~1994;~~ 2001. Originally published as D 1743 – 60 T. Last previous edition D 1743 – 93^{4ε1}.

roller bearings stored under wet conditions. This test method is based on CRC Technique L 41² that shows correlations between laboratory results and service for grease lubricated aircraft wheel bearings.

1.2 The values stated in acceptable inch-pound units for the apparatus dimensions are to be regarded as standard, and the metric conversions are provided for information only. All other values stated in acceptable metric units are standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 235 Specification for Mineral Spirits (Petroleum Spirits) (Hydrocarbon Drycleaning Solvent)³

D 1193 Specification for Reagent Water⁴

G 15 Terminology Relating to Corrosion and Corrosion Testing⁵

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *corrosion, n*— the chemical or electrochemical reaction between a material, usually a metal, and its environment that produces a deterioration of the material and its ~~properties.~~ **G-15 properties.**

3.1.2 *Discussion*—In this test method, corrosion is manifested by red rust or black stains on the bearing race. Stains, through which the underlying metal surface is still visible, are not considered corrosion in Test Method D 1743 and shall be ignored.

4. Summary of Test Method

4.1 New, cleaned, and lubricated bearings are run under a light thrust load for 60 ± 3 s to distribute the lubricant in a pattern that might be found in service. The bearings are exposed to water, then stored for 48 ± 0.5 h at $52 \pm 1^\circ\text{C}$ ($125 \pm 2^\circ\text{F}$) and 100 % relative humidity. After cleaning, the bearing cups are examined for evidence of corrosion.

5. Significance and Use

5.1 This test method differentiates the relative corrosion-preventive capabilities of lubricating greases under the conditions of the test.

6. Apparatus

6.1 *Bearings*—Timken bearing cone and roller assembly LM11949, and cup LM11910.⁶

6.2 *Motor*, 1750 \pm 50-rpm speed, $\frac{1}{15}$ hp (min).

6.3 *Bearing Holder*⁷ (see Fig. 1) consists of a 1 ± 0.10 kg weight, upper and lower plastic collars for the bearing cone (Parts A and B), a metal screw, a plastic collar for the cup (Part C), and a plastic jar with a screw cap.

6.4 *Run-in Stand*,⁷ as shown in Fig. 2.

6.5 *Spindle/Thrust Loading Device*,⁷ as shown in Fig. 3. (See Table 1 for metric equivalents.)

6.6 *Mechanical Grease Packer*, as shown in Fig. 4 and Fig. 5.

6.7 *Pliers*,⁸ as shown in Fig. 6.

6.8 *Syringe*, of at least 100-mL volume and with a needle of at least 16 gage and a minimum length of 100 mm (4 in.).

6.9 *Timer*, capable of measuring a 60 ± 3 -s interval.

6.10 *Oven*—A laboratory oven, essentially free of vibration, capable of maintaining $52 \pm 1^\circ\text{C}$.

7. Reagents

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁹ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

² “Research Technique for Determining Rust-Preventive Properties of Lubricating Greases in the Presence of Free Water,” L-41-957, undated, Coordinating Research Council, Inc., 219 Perimeter Center Parkway, Atlanta, GA 30346.

³ *Annual Book of ASTM Standards*, Vol 06.04.

⁴ *Annual Book of ASTM Standards*, Vol 11.01.

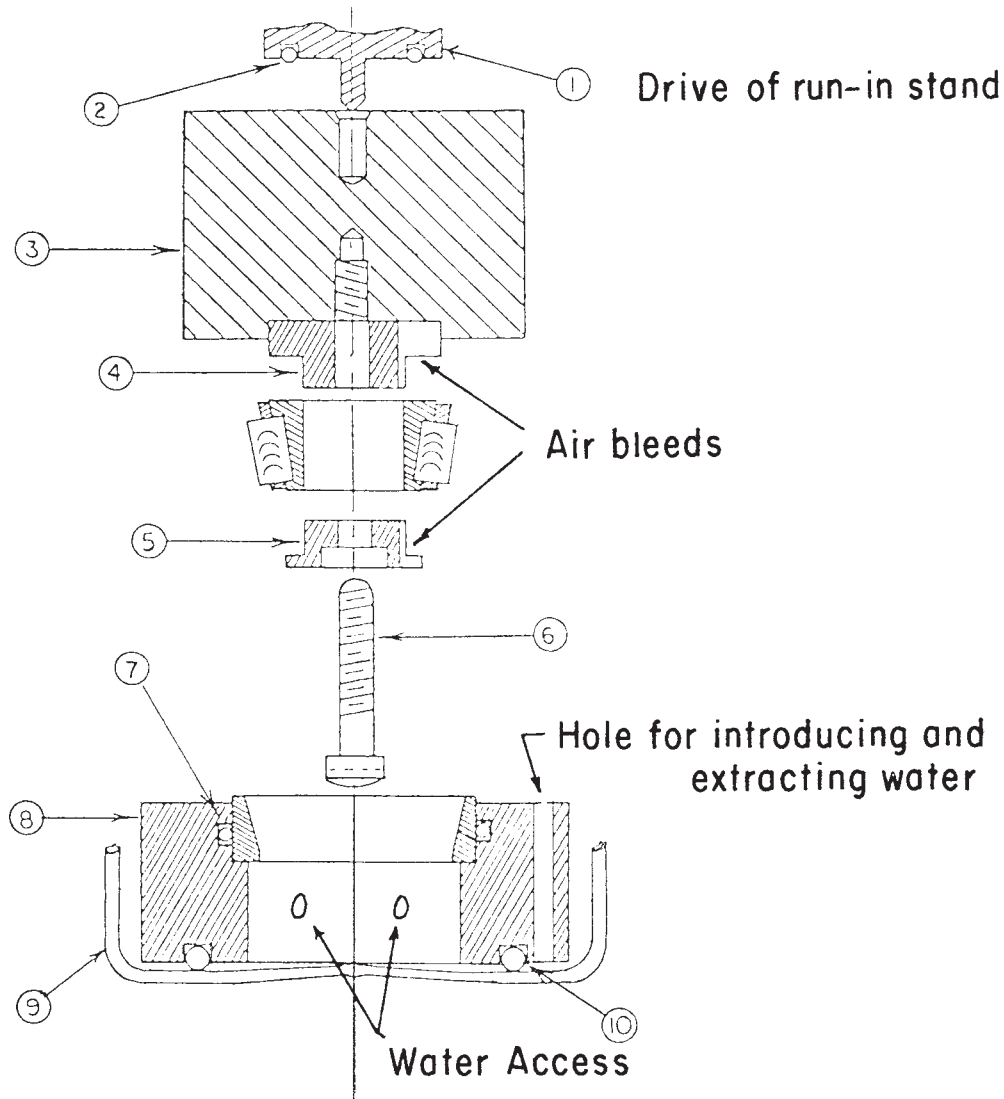
⁵ *Annual Book of ASTM Standards*, Vol 03.02.

⁶ Manufactured by The Timken Co., Canton, OH 44706.

⁷ This equipment is available from Falex Corp., 2055 Comprehensive Corporation, 1020 Airpark Drive, Aurora, Sugar Grove, IL 60504-9585.

⁸ A Waldes Truarc Plier No. 4 available from Truarc Co. or similar, modified as in Fig. 6.

⁹ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmaceutical Convention, Inc. (USPC), Rockville, MD.



KEY	DESCRIPTION	QUANTITY
1	PISTON	1
2	O RING	1
3	WEIGHT	1
4	UPPER FLANGE	1
5	LOWER FLANGE	1
6	1/4 - 20 x 1-1/4 FILLISTER HD. MACH. SCREW S.S.	1
7	O RING	1
8	BEARING HOLDER	1
9	PLASTIC JAR	1
10	O RING	1

FIG. 1 Bearing Holder Assembly

7.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water conforming to Specification D 1193, Type III.

7.3 *Isopropyl Alcohol*:

NOTE 1—**Warning**—Flammable—Alcohol. **Warning**—Flammable.

7.4 *Solvent Rinse Solution* of the following composition by volume:

7.4.1 *Isopropyl Alcohol*, 90 %.

7.4.2 *Distilled Water*, 9 %.

7.4.3 *Ammonium Hydroxide*, 1 %.

NOTE 2—**Warning**—1 %. **Warning**—Poison. Causes burns. Vapor extremely irritating. Can be fatal if swallowed. Harmful if inhaled.

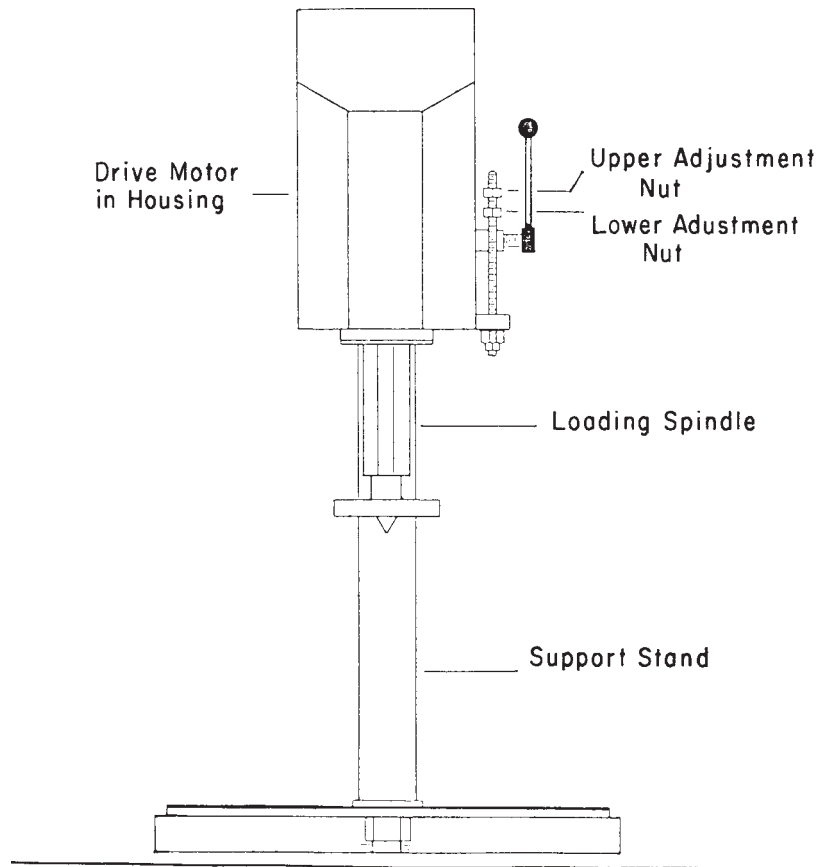


FIG. 2 Run-in Stand Drawing

7.5 *Stoddard Solvent*, as described in Specification ~~D-235~~.

NOTE 3—~~Warning: D 235. Warning—~~Combustible. Vapor harmful.

8. Standardization of Thrust Loading Device

8.1 Pack a bearing, install it into the holder and place the assembly into a plastic jar as described in 10.1 through 10.4. Place the jar onto the base of the motor drive spindle and center it under the indexing pin of the drive. Lower the drive until the O ring just contacts the 1-kg weight. Run the bottom nut of the depth gage (see Fig. 2) down to the stop. Place a 3-mm spacer on top of this nut. Bring the top nut down to the spacer. While holding the top nut in position, remove the spacer and run the bottom nut up and tighten it against the top nut. When the O ring is compressed against the 1-kg weight until the adjustment nut hits the stop, there will be a 29-N load added, giving a total load of 39 N on the bearing. (The loads described are provided by the forces of the spring in the thrust loading spindle and sum of the 1-kg weight and spring, respectively. These loads are approximate. The 1-kg weights should be within 0.010 kg of their stated values. The thrust loading spindle should be calibrated by some suitable method when it is first put into service, recalibrated periodically, and replaced if its spring does not provide sufficient force to spin the test bearings without slippage during the 60 s run to distribute the grease.) Examine the O ring periodically and replace it if it shows any cracks or other signs of deterioration.

8.2 The thrust loading device should be standardized before use, once per day if used daily, and again if there is reason to believe that the standardization has changed. The thrust loading device may be standardized using one of the greases to be tested.

9. Preparation of Bearings

9.1 Examine the test bearings carefully and select only bearings that have outer races (cups) and rollers entirely free of corrosion. During the bearing preparation handle the bearings with tongs or rubber or plastic gloves. Do not touch bearings with the fingers at any time.

9.2 Wash the selected bearing thoroughly in hot (52 to 66°C) *Stoddard solvent* (~~Warning—See Note 3~~) ~~Combustible. Vapor harmful.~~ to remove the rust preventive. Wipe the bearing cone and cup with tissue moistened in hot solvent to remove any remaining residue. Rinse the bearing a second time in fresh, hot *Stoddard solvent*.

NOTE 4¹—The washing temperatures specified are considerably above the flash point of the *Stoddard solvent*. Accordingly, the washing operation should be carried out in a well-ventilated hood where no flames or other ignition sources are present.

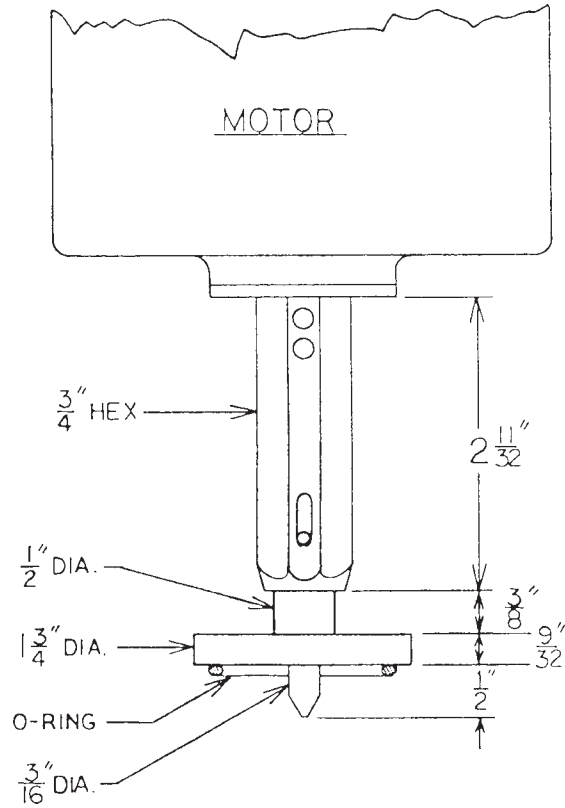


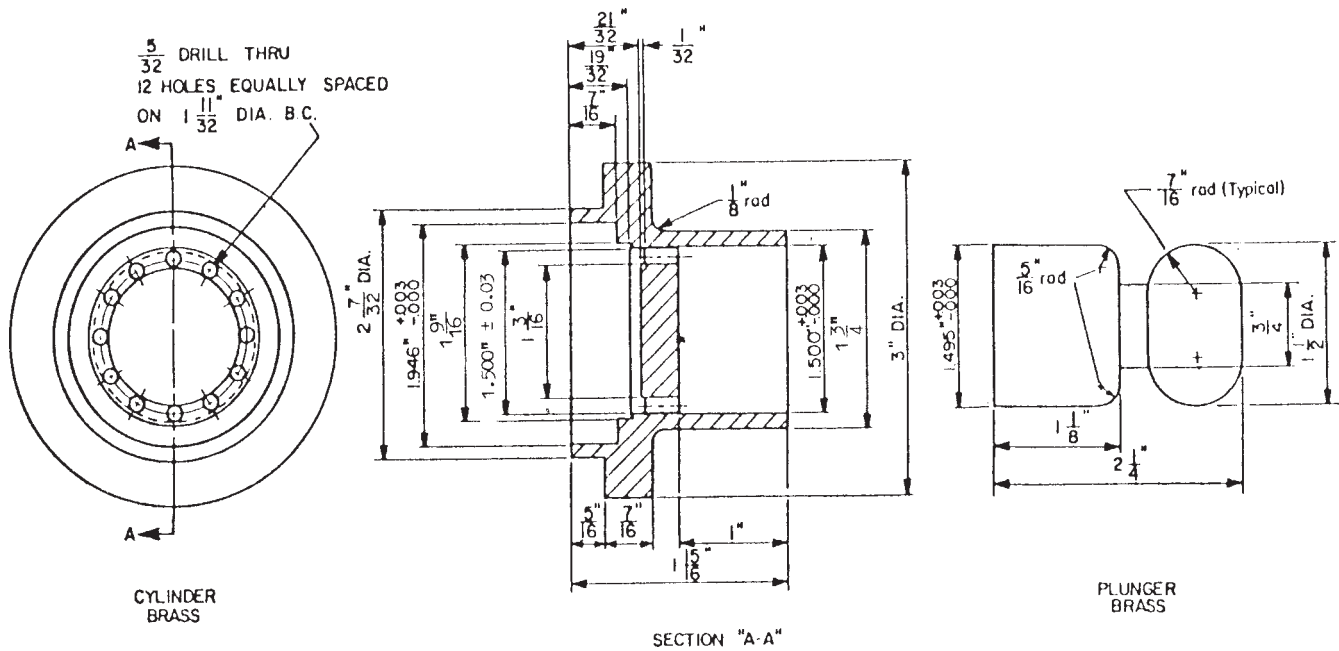
FIG. 3 Spindle/Thrust Loading Device

TABLE 1 Metric Equivalents for Figs. 3 and 4

Inches	Millimetres
1/32	0.79
1/8	3.18
5/32	3.97
3/16	4.76
5/32	7.14
5/16	7.94
3/8	9.53
7/16	11.11
1/2	12.70
19/32	15.08
21/32	16.67
3/4	19.05
1	25.40
1 1/8	28.58
1 3/16	31.26
1 1/4	31.75
1 11/32	34.13
1.495	37.973
1.500	38.100
1 9/16	39.69
1 1/4	44.45
1.785	45.34
1 15/16	49.21
1.946	49.43
2 1/32	56.36
2 1/4	57.15
2 11/32	59.53
3	76.20

9.3 Transfer the bearing from the Stoddard solvent to the solvent rinse solution (**Warning—Poison. Causes burns. Vapor extremely irritating. Can be fatal if swallowed. Harmful if inhaled.**) to remove the Stoddard solvent and any fingerprints that are present. Then rinse the bearing and slowly rotate in fresh hot ($66 \pm 5^\circ\text{C}$) solvent rinse solution.

NOTE 52—Use fresh rinse solution to avoid the selective evaporation of the components at the rinse temperature.



NOTE 1—Tolerances are 0.003 in/Pa. unless specified otherwise.
FIG. 4 Bearing Packer Brass

9.4 Remove the bearing from the solvent rinse solution and place on filter paper to drain. After draining, dry the bearing in an oven at $740 \pm 5^\circ\text{C}$ for 15 to 30 min.

9.5 Permit the bearing to cool to room temperature and reexamine surfaces to assure that corrosion-free and free-turning specimens have been selected. (Care should be taken not to spin the bearings after cleaning and drying.)

9.6 Wash and dry the bearing packer using the same technique as for the preparation of the bearings.

10. Procedure

10.1 With the reservoir of grease packer resting on a clean bench top, and while wearing gloves, place bearing cup with small diameter face down into the recess of the packer. Place the bearing cone over the cup, and while holding the bearing assembly against the packer, lift and invert the whole unit and return it to the bench.

10.2 Fill the reservoir with the grease sample, and use the plunger to force grease through the bearing. Carefully remove the plunger from the reservoir to avoid sucking air into the bearing, and slide the packer unit over the edge of the bench. While holding the bearing assembly in the packer, invert the unit to its original position on the bench.

10.3 Using a small square-ended spatula, remove excess grease from the bearing bore and the annulus between the grease packer and outer perimeter of the bearing cup. The bearing is removed from the packer by either use of the pliers⁸ or by placing gloved index finger in the bore and lifting out. While holding the bearing, use the spatula to remove excess grease above the cage on both sides of the bearing. This procedure is done to ensure that approximately the same volume of grease is used each time.

10.4 Using Fig. 1 as a guide, hold the packed bearing between gloved fingers with large inside diameter of cup downward and insert the small diameter plastic flange on top of the bore, and the larger flange into the bottom of the bore. Slide the bearing assembly onto the 1-kg weight so that the large diameter flange fits into the recess on the top of the weight. Insert the bolt through the assembly and screw the bolt tightly into the weight. Lower the plastic bearing holder (Part 8) over the bearing (the large O ring faces upward). Press down the holder so that the bearing fits squarely into the holder.

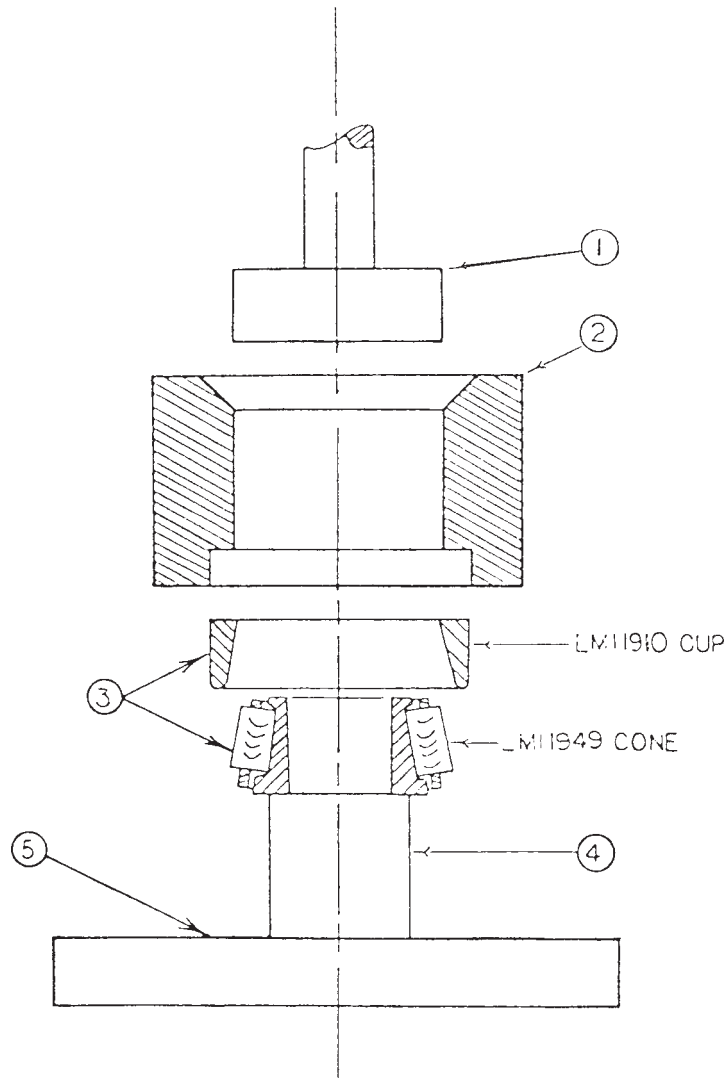
10.5 Invert a plastic jar over the bearing assembly. Slide the two components over the edge of the bench, and with fingers pressing the weight against the inner bottom of the jar, invert the entire assembly.

10.6 Place the jar onto the base of the motor driven spindle and center under the indexing pin of the drive. Start the motor and bring the drive into the center of the 1-kg weight and load until the nut hits the depth stop. Run for 60 s, raise the drive, and allow the bearing to coast to a stop. Extreme care should be taken not to break the contact between the races and rollers at this point and in the following steps.

10.6.1 At no time during or after the 60 s run shall the grease be redistributed or forced back into the bearing.

10.7 Freshly boil the distilled water for 10 ± 5 min to remove carbon dioxide and cool to $25 \pm 5^\circ\text{C}$.

10.8 Fill a clean syringe with 100 ± 5 mL of distilled water, freshly boiled and cooled to room temperature. Fresh water must be prepared for each test, from 10.7. With the run-in bearing in the jar, simultaneously start a timer and begin adding the water into the hole provided for this purpose in the bearing holder. Add the 100 mL of water within 10 ± 3 s. When the timer shows 50 ± 3 s start withdrawing the water. By When the timer shows 60 ± 3 s, complete the withdrawal of 70 ± 5 mL of water. Leave the remaining 30 ± 5 mL of water in the jar.



KEY	DESCRIPTION	QUANTITY
1	GREASE PACK PLUNGER	1
2	CYLINDER	1
3	LM11900 BEARING ASSEMBLY	1
4	STUD	1
5	BASE	1

FIG. 5 Bearing Packer—Alternative

10.8 Screw jar. Make sure that water does not touch the bearing after 70 ± 5 mL is withdrawn. It may be difficult to withdraw 70 ± 5 mL water in 10 s using a 16 gage needle. A larger needle may be required.

10.9 Screw the cap on the jar and transfer to a dark oven essentially free from vibration for 48 h at $52 \pm 1^\circ\text{C}$.

10.910 Prepare three bearings with each grease to be tested. Each group of three bearings is one test.

11. Rating Procedure

11.1 Remove the bearing from the test jar and place the bearing cup in a 50 + 50 mixture by volume of isopropyl-alcohol (**Warning**—see Note 1) alcohol (**Warning**—Flammable) and Stoddard solvent (**Warning**—see Note 3); **Warning**—Combustible. Vapor harmful). The solvent mixture can be heated to facilitate the removal of the grease. Agitate vigorously to remove the grease. Repeat the rinsing using fresh solvent mixture or gently wipe the bearing with a clean cloth or tissue to ensure that traces of grease are removed.

11.2 Transfer the bearing cup from the solvent and allow to dry on clean filter paper.

11.3 Examine the cup raceway for evidence of corrosion without the use of magnification (Section 5). Use only a pass or fail rating. Criteria for failure shall be the presence of any corrosion spot 1.0 mm or larger in the longest dimension. Ignore the number of spots.

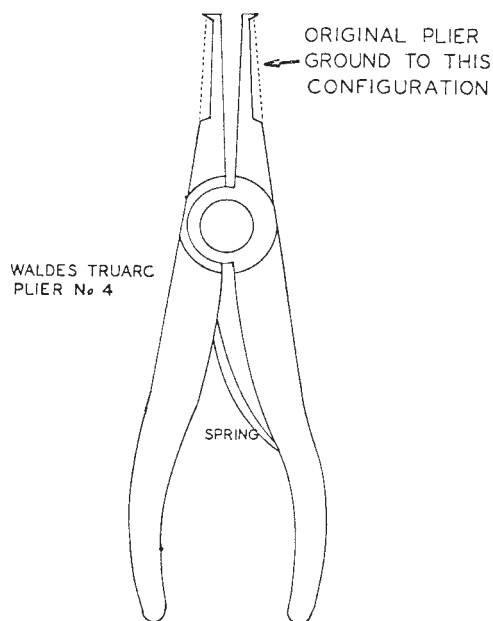


FIG. 6 Plier to Remove Bearing from Grease Packer

11.3.1 Spots that are easily removed by rubbing lightly with soft tissue (alone or wetted with any solvent nonreactive to rust or steel at room temperature) shall not be considered as corrosion in the rating.

12. Report

12.1 The reported result shall be the pass or fail rating as determined by at least two of the three bearings.

13. Precision and Bias

13.1 Due to the nature of the results, the precision of this test method was not obtained in accordance with RR:D02 – 1007¹⁰ Manual on Determining Precision Data for ASTM Methods on Petroleum Products and Lubricants.”¹⁰

13.2 *Precision*—The precision of this test method as determined by statistical examination of interlaboratory results is as follows:

13.2.1 *Repeatability* may be judged by the fact that 94 % of duplicate results obtained by nine laboratories with six samples were in agreement.

13.2.2 *Reproducibility* may be judged by the fact that nine laboratories matched consensus 96 % of the time with six samples showing good or poor protection against corrosion.

13.3 *Bias*—No statement is made about the bias of this test method since the result merely states whether there is conformance to the criteria for success specified in the procedure.

14. Keywords

14.1 bearing; corrosion; lubricating grease; rust

¹⁰ A research report on the development

¹⁰ Annual Book of this test method is in preparation; ASTM Standards, Vol 05.03.

APPENDIXES**(Nonmandatory Information)****X1. RATIONALE**

X1.1 The current version of Test Method D 1743 differs primarily from the older version Test Method D 1743 – 73 (1981)^{ε2} in two major areas.

X1.1.1 First, the current procedure uses a new run-in stand and bearing holder. This equipment change was designed to reduce the possibility of the bearing rollers and race breaking contact after run-in. When these surfaces break contact, direct water contamination and unrepeatable rusting can occur.

X1.1.2 Second, the rating procedure was simplified to a pass/fail statement. Instead of relating failure to the number of corrosion spots, the current procedure now defines a failure in terms of one corrosion spot greater than 1.0 mm in length.

X1.2 One disadvantage of the current procedure is that fewer tests can be run per unit time without purchasing additional bearing holders.

X1.2.1 The committee felt that the procedure for Test Method D 1743 – 73 should remain available for those laboratories needing a quicker screening test method. During the round-robin development of the current test method, a limited comparison of the two test methods was made. Although not enough data was collected for a meaningful statistical analysis, the two procedures gave good agreement.

X1.3 The procedure of D 1743 – 73 modified with the new rating method is incorporated as Appendix X2. It should be noted however, that the current procedure shall be used for referee purposes.

X2. ALTERNATE CORROSION TEST PROCEDURE**X2.1 Scope**

X2.1.1 This test method covers the determination of the corrosion preventive properties of greases using grease-lubricated tapered roller bearings stored under wet conditions. This test method is based on CRC Technique L 41 that shows correlation between laboratory results and service for grease lubricated aircraft wheel bearings.

X2.1.2 The values stated in inch-pound units are to be regarded as the standard.

X2.2 Referenced Documents

X2.2.1 See Section 2.

X2.3 Terminology

X2.3.1 See Section 3.

X2.4 Summary of Test Method

X2.4.1 Clean new bearings are lubricated, then run under a light thrust load for 60 ± 3 s so as to distribute the lubricant in a pattern that might be found in service. The bearings are subsequently stored for 48 ± 0.5 h at $52 \pm 1^\circ\text{C}$ ($125 \pm 2^\circ\text{F}$) and 100 % relative humidity. After cleaning, the bearing cups are examined for evidence of corrosion.

X2.5 Significance and Use

X2.5.1 See Section 5.

X2.6 Apparatus

X2.6.1 *Bearings*¹¹, Timken bearing cone and roller assembly and cup.

X2.6.2 *Container*¹², 237-cm³ (8-oz) clear glass jar (85.7 mm (3³/₈ in.) high, 69.8 mm (2³/₄ in.) in diameter) fitted with a wax-lined screw cap.

X2.6.3 *Bearing Support*, ¹⁴/₃₅ to ¹⁸/₃₈ taper glass adapter.¹³

Annual Book of ASTM Standards, Vol 05.03:

¹¹ The bearings (cone No. 09074 and cup No. 09196) are available from The Timken Co., Canton, OH 44706.

¹² The bearings (cone No. 09074 and cup No. 09196) are

¹² A container available from The Timken the Owen-Illinois Glass Co., Canton, OH 44706. Chicago, IL, has been found suitable for this purpose.

¹³ A container

X2.6.4 Motor, 1750 ± 50-r/min speed.

X2.6.5 Spindle, No. 4 rubber stopper drilled and fitted to motor shaft.

X2.6.6 Thrust Loading Device, as shown in Fig. X2.1. (See Table X2.1 for metric equivalents.)

X2.6.7 Mechanical Grease Packer, similar or equivalent to the mechanical bearing packer as shown in Fig. X2.2. (See Table X2.1 for metric equivalents.)

X2.7 Reagents

X2.7.1 See Section 7.

X2.8 Standardization of Thrust Loading Device

X2.8.1 Place the handle of the thrust loading device (Fig. X2.1) in a vise with the thrust loading device in an upright position. Place a 2.7 ± 0.3-kg (6 ± 0.7-lb) weight on the cup and mark the barrel to identify the proper handle position.

X2.9 Preparation of Bearings

X2.9.1 Examine the test bearings carefully and select only bearings which are entirely free of corrosion. During the bearing preparation handle the bearing with tongs. Bearings should not be touched with the fingers at any time.

X2.9.2 Wash the selected bearing thoroughly in hot (52 to 66°C (125 to 150°F)) Stoddard solvent (**Warning—see Note 3)Combustible. Vapor harmful.**) to remove the rust preventive. To ensure complete removal of the rust preventive, subject the bearing to a second wash in fresh hot 52 to 66°C Stoddard solvent.

X2.9.3 Transfer the bearing from the Stoddard solvent to the solvent rinse solution to remove the Stoddard solvent and any fingerprints that are present. Then rinse the bearing and slowly rotate in fresh hot (minimum 66°C) solvent rinse solution (**Warning—see Note 2). Poison. Causes burns. Vapor extremely irritating. Can be fatal if swallowed. Harmful if inhaled.**)

X2.9.4 Remove the bearing from the solvent rinse solution and place on filter paper to drain. After draining, dry the bearing in an oven at 74.0 ± 5°C (160°F) for 15 to 30 min.

¹³ The taper glass adapter available from the Owen Illinois Glass Thomas Scientific Co., Chicago, IL, P.O. Box 99, Swedesboro, NJ 08085, has been found suitable for this purpose.

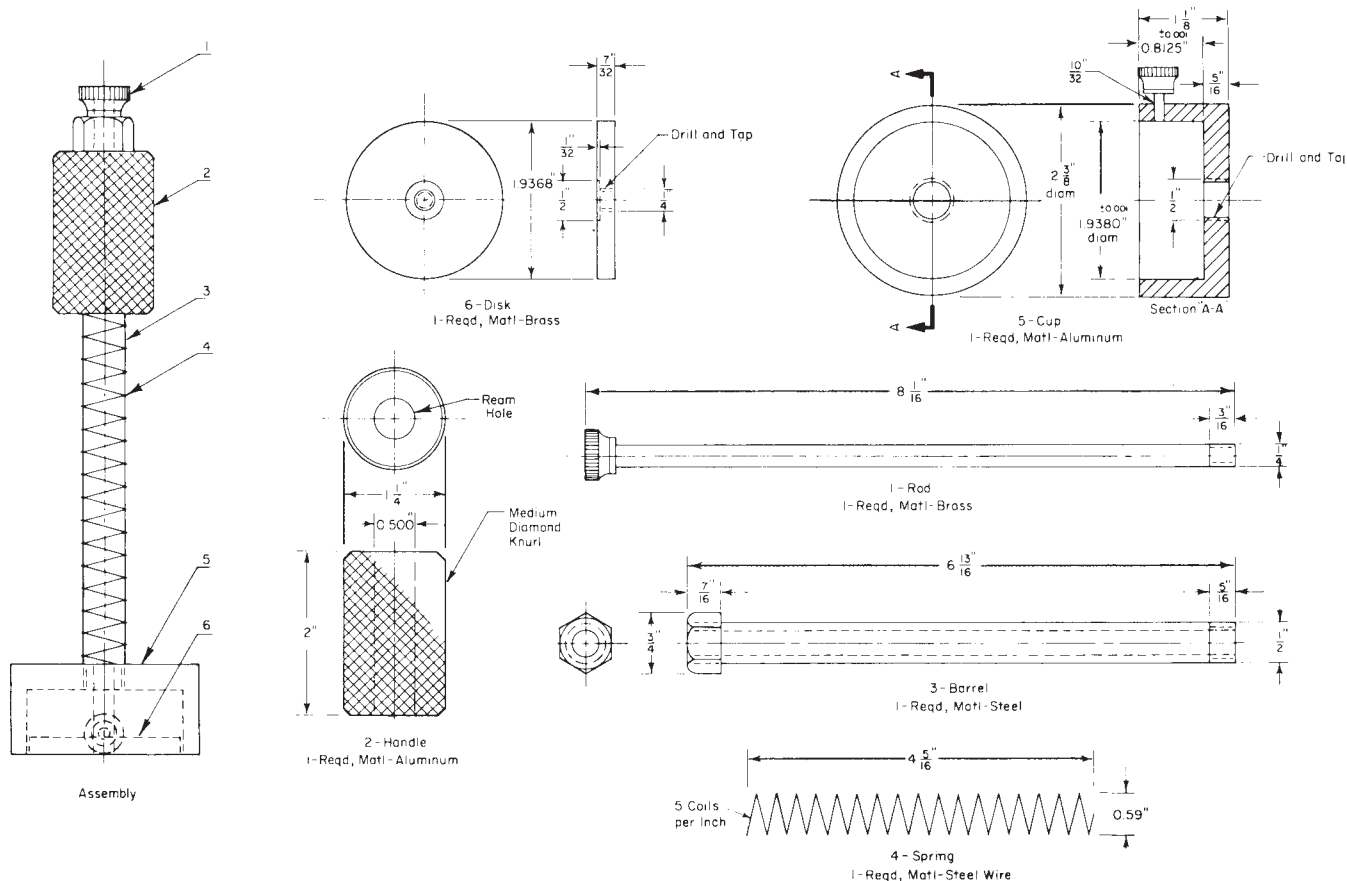


FIG. X2.1 Thrust Loading Devices

TABLE X2.1 Metric Equivalents for Figs. X2.1 and X2.2

in.	mm	in.	mm
0.001	0.025	1/8	28.6
0.003	0.076	1 3/16	30.2
1/32	0.79	1/4	31.8
1/16	1.59	1.373	34.87
1/8	3.18	1.375	34.92
3/16	4.76	1 7/16	36.5
7/32	5.56	1 5/8	41.3
1/4	6.35	1.9368	49.19
5/16	7.94	1.9380	49.22
1 9/32	7.94	1 6 1/64	49.6
5/12	10.58	2	50.8
7/16	11.12	2 1/4	57.2
1/2	12.70	2 3/8	60.3
0.59	14.99	3	76.2
3/4	19.05	6 13/16	173
0.8125	20.64	8 1/16	205
1 5/16	23.81		

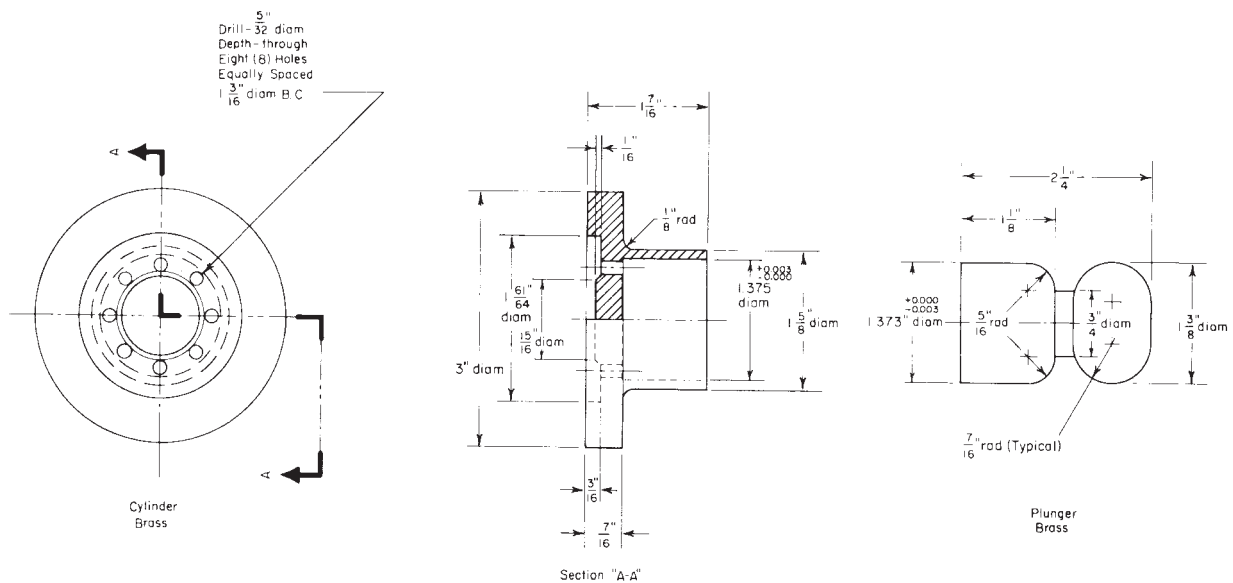


FIG. X2.2 Mechanical Bearing Packer

X2.9.5 Permit the bearing to cool to room temperature and reexamine surfaces to assure that corrosion-free and free-turning specimens have been selected. (Care should be taken not to spin the bearings after cleaning and drying.)

X2.9.6 Wash and dry the thrust loading device and bearing packer using the same technique as for the preparation of the bearings.

X2.10 Procedure

X2.10.1 Three new bearings are required for each test. Weigh the bearing (cone and cup assembly) to the nearest 0.1 g using clean oil-resistant gloves while handling the bearing.

X2.10.2 Pack the assembled bearing with the grease sample using a mechanical packer similar or equivalent to the one shown in Fig. X2.2. Keep the cone and cup assembled for the remaining operations through step X2.10.10.

X2.10.3 Wipe off the excess grease and place the assembled bearing in the thrust loading device (Fig. X2.1). Lock the bearing in place with the locking screw.

X2.10.4 Place the bearing cone against the rubber stopper on the motor shaft and apply a thrust load of 26.7 N (6 lbf) by pushing the handle of the thrust loading device up to the calibration mark on the barrel.

X2.10.5 Rotate the bearings at 1750 ± 50 r/min for 10 ± 1 s, turn off the motor and allow to coast to stop. Remove the bearing from the spindle and loosen the locking screw and push the bearing out of the cup with the rod.

X2.10.6 By removal of the excess grease and uniform redistribution of the sample, adjust the total quantity of grease on the assembled cone and cup to within 2.1 ± 0.1 cm³ (2.0 ± 0.1 g). Then wipe over the exterior surfaces of the assembled bearing a thin film of grease (about 0.1 g). For greases having densities significantly higher than mineral oil based greases, adjust the quantity of the grease to equal 2.1 ± 0.1 cm³.

X2.10.7 Place the bearing in the thrust loading device and lock the bearing with the locking screw. Place the bearing cone

against the rubber stopper on the motor shaft and apply a thrust load of 26.7 N (6 lbf) by pushing the handle up to the calibration mark on the barrel.

X2.10.8 Rotate the bearing at 1750 ± 50 rpm for ~~1 min~~, 60 ± 3 s, turn off the motor and allow to coast to stop (see Note X2.1). Remove the bearing from the spindle and loosen the locking screw and push the bearing out of the cup with the rod. Extreme care should be taken not to break the contact between the races and rollers at this point and in the following steps. See Note X2.1. steps.

X2.10.9 Place the bearing on the bearing support in such a manner that the weight of the outer race will maintain contact between the races and rolling elements. By means of the bearing support immerse the entire assembly for 10 ± 2 s into freshly boiled distilled water which has been cooled to ~~room temperature~~ $25 \pm 5^\circ\text{C}$ (use a new supply of water for each bearing).

X2.10.10 Allowing any water on the bearing to remain, place the assembly in the glass jar to which has been added 5 ± 1 mL of distilled water, tighten the screw cap firmly (Note ~~7~~) X2.1 and store in a dark oven, located in an area essentially free from vibration for 48 ± 0.5 h at $52 \pm 1^\circ\text{C}$ ($125 \pm 2^\circ\text{F}$).

NOTE X2.1—It is recommended that a tube or rod be attached to the center of the screw cap to drop over or inside the glass adapter or that other suitable means be used to prevent the assembly from sliding to the side of the jar during handling. Any such attachments should not cause rotation of the bearing adapter when tightening the screw cap on the jar.

X2.11 Rating Procedure

X2.11.1 Remove the bearing from the test jar and place the bearing cup in a 50 + 50 mixture by volume of isopropyl alcohol and Stoddard solvent. The solvent mixture can be heated to facilitate the removal of the grease, observing the proper precautions for a flammable mixture. Agitate vigorously to remove the grease. Repeat the rinsing using fresh solvent mixture to ensure that traces of grease are removed.

X2.11.2 Transfer the bearing cup from the solvent and allow to dry on clean filter paper.

X2.11.3 Examine the cup raceway for evidence of corrosion without the use of magnification (Section 3). Only a pass or fail rating shall be used. Criteria for failure shall be the presence of any corrosion spot 1.0 mm or larger in the longest dimension. The number of spots is ignored (see Note ~~7~~) X2.1).

X2.12 Report

X2.12.1 See Section 12.

X2.13 Precision and Bias

X2.13.1 No precision in accordance with RR:D 02 – 1007 “Manual on Determining Precision Data for ASTM Methods on Petroleum Products and Lubricants” was established.

X2.13.2 *Precision*—Limited testing conducted in concert with testing done to establish the repeatability and reproducibility precision for the revised procedure indicated that this procedure may have similar precision.

X2.13.3 *Bias*—No statement is made about the bias of this test method since the result merely states whether there is conformance to the criteria for success in the procedure.

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